Within this catalog you will find detailed product information and everything you need to confidently select Red Wing as your safety footwear partner.

This PDF utilizes hot-links to make navigation quick and easy. Simply go to the Table of Contents page and click on the section you would like to view. Once there, you can click on the “Return to Table of Contents” button, located at the bottom of each page, if you would like to browse for another item. If you are interested in a specific style number, hot-links have also been added to the index page for your convenience.
HassleFree
SAFETY FOOTWEAR PROGRAM

OVER 170 MOBILE SHOE STORES

OVER 250 INDUSTRY-SPECIFIC PURPOSE-BUILT FOOTWEAR STYLES

OVER 1,500 NATIONWIDE RETAIL LOCATIONS

2014

WORK IS OUR WORK.

RED WING SHOES

RED WING SHOES
With over 100 years of experience making work boots and shoes, Red Wing Shoes is your trusted source for high quality, stylish footwear with the fit, features and services you demand. One pair at a time, one customer at a time, we’ve earned our reputation for quality and integrity. From the ground up, we’ve proven ourselves on the job.
Product Pages

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Logo Key 132-133
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Footwear Technology 10-11
Red Wing Leathers 12
Product Testing 13
USA Production 14-15
Red Wing Shoe Company 16-17

Oxford/Chukka
Athletic/Hiker
Traditional (6-8-9-inch)
Logger/Lineman
Pull-On
Metatarsal Guard

Women's
Women's Specific Fit
Men's Styles in Women's Sizes

Electro-Static Dissipative
Safety Toe
Soft Toe

Puncture Resistant

Non-Metallic

Uniform/Tactical
Safety Toe
Soft Toe
Electro-Static Dissipative Soft Toe

US Manufactured

Accessories
130-131
Soft Toe 132
Our dedicated, professional, full-service staff is ready to help you and your employees with all your footwear needs. No more headaches for you. We take pride in our ability to offer a solution-driven footwear program to our customers.

We understand that providing a quality product is only half the value of partnership—which is why we are dedicated to providing a comprehensive safety footwear program. From administrative support, through product selection, a wide distribution network, and one of the most comprehensive limited warranties in the industry—our focus is on helping you keep your employees safe. (See page 136 for details.)

Support that puts your needs first:

- HassleFree® personal service from program administration to employee purchase.
- Billing, reporting, and invoicing services tailored to meet the specific needs of all employees and locations.
- We can provide a comprehensive National Account program for those companies with multiple facilities or a locally-managed account through your neighborhood Red Wing retailer.
- We also offer a customized mail-order program for fast, easy delivery of shoes to your employees.

Unbeatable range of product, size and price:

- Three brands that offer solutions for all your footwear needs, including the premium Red Wing® brand, the Irish Setter Work and WORX® brands.

- We satisfy those "hard-to-fit" employees with industry-specific, purpose-built styles and a truly comprehensive range of sizes and widths.
- Over 250 industry-specific, purpose-built designs
- Incentive pricing structures designed to offer the most competitive prices available to preferred accounts.
- All safety toe footwear is ASTM F2413-11 approved.
Retail stores for most locations

- Local service from over 440 Red Wing Stores / Industrial Centers
- Over 1,000 authorized Red Wing retailers for a national presence your employees will find convenient.
- In-plant Red Wing Store (available where applicable).
- National retail presence means convenience for your employees wherever they are located. (Visit redwingsafety.com and click on the “Store Locator” to find the participating Red Wing dealer near you).
- Personal service by sales people trained to match your employees to the right fit, task, and price.
- Our Industrial Centers stand ready to provide an extensive selection of safety footwear from Industrial Warehouse Showrooms, as well as act as a base from which our on-site Mobile Shoe Store services originate.

Mobile Shoe Stores for everywhere else

- We have over 170 Mobile Shoe Stores nationwide ready to bring our store to your company’s doorstep.
- Each Mobile Shoe Store is staffed by a Red Wing Certified Fit Specialist, who will ensure the right product and the right fit.
- We customize our Mobile Shoe Store inventory to meet the demands of your workplace environment. Mobile Shoe Stores are stocked with premium footwear by Red Wing®, Irish Setter Work and WORX®.
- For information about our Mobile Shoe Stores, call 1.888.873.5546.

See us online at REDWINGSAFETY.COM

More tools, full product listings and improved access to Red Wing team members from anywhere with an internet connection.

Filter product by industry, features, resistance (slip, chemical, abrasion) height/style and country of origin.

Store Locator lets you find the participating Red Wing Shoes retail outlet nearest you. www.redwingsafety.com/storelocator

[ Customer web portals coming soon | online ordering | account management | reports ]
RED WING Safety Footwear
Over 25 DEDICATED MANAGERS throughout the UNITED STATES and CANADA

1. LOUIS AVEES
   Industrial Sales Manager
   (408) 315-9749 (cell)
   (408) 453-6364 (fax)
   louis.aceves@redwingshoes.com

2. TONY BONAMINO
   Territory Sales Manager
   (800) 393-4230 (cell)
   (800) 324-3068 (fax)
   tony.bonamino@redwingshoes.com

3. LEWIS BOOTH
   Industrial Sales Manager
   (407) 212-9499 (cell)
   (407) 673-9664 (fax)
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4. PHIL BOTT
   Territory Sales Manager
   (303) 475-2052 (cell)
   (720) 367-5008 (fax)
   phil.bott@redwingshoes.com

5. CHARLIE CAVANAUGH
   Territory Sales Manager
   (775) 750-3059 (cell)
   charlie.cavanaugh@redwingshoes.com

6. JOHN CULVES
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   brian.dierrck@redwingshoes.com

8. GEORGE FREITAS
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   george.freitas@redwingshoes.com

9. JASON GUIDRIZ
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   jason.guidriz@redwingshoes.com

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11. PAT HUSTETTER
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17. MARK MORGAN
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    (803) 753-3556 (fax)
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18. DAN MCCAULEY
    Territory Sales Manager
    (770) 480-1158 (cell)
    dan.mccaulley@redwingshoes.com

19. WAYNE Orr
    Industrial Sales Manager
    (303) 928-2523 (cell)
    (240) 238-2908 (fax)
    wayne.orr@redwingshoes.com

20. RANDY PELOQUIN
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21. DON POPE
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22. GEORGE PUGH
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24. JACLYN SHARP
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    (971) 240-8780 (cell)
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For more information on
Red Wing Shoes HassleFree
Program, scan or visit
safety.rwsc.co/contact >

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Red Wing’s ability to provide global solutions offers advantages you won’t find with other companies:

- Global reach allows us to provide you with purpose-built product and superior customer service wherever you might be—from Africa, Asia, and Australia to the Americas, Europe and Russia.
- Total body protection for even the most extreme environments—workwear, footwear and accessories. Red Wing offers over 450 purpose-built styles and also has custom solutions available for customers with special requirements.
- Compliance with global safety standards: EN ISO and NFPA for flame-resistant workwear and ASTM, EN ISO for footwear. Many products also comply with Australian, Singapore, CSA and Brazilian standards.
- Many Red Wing footwear styles meet multiple, global safety standards, making it easy for safety managers to source footwear for employees in multiple locations around the world.
- Local Red Wing Global Solutions Experts for personal service and support.
- Regional and local service from an extensive global network of long-standing Red Wing distribution partners in over 100 countries—most offer substantial footwear and workwear inventory so your employees can find the fit and features they require without extensive wait time.
- Red Wing has strategically located offices/distribution hubs in Red Wing, MN, Houston, TX, United Arab Emirates, Scotland, the Netherlands, Norway and Moscow to help ensure timely product delivery.

International Safety
For those in need of a global PPE solution, Red Wing Global Solutions Experts stand ready.

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WORK IS EXTREME.

RED WING ENGINEERED FOR UNMATCHED DURABILITY.
Proven protection in the heat of the moment.

We start with Goodyear welt construction and flame resistant (FR)-treated Red Wing leather for maximum protection. Details like Kevlar stitching, a heat resistant (HRO) sole, 8” tongue gusset and a TPU metguard provide protection. Cotton laces disintegrate in molten metal, allowing a quick exit in the worst-case scenario. These boots are nothing if not prepared for the worst.

Think Comfort Outside the Box.

These boots are engineered so you can be light and fast on your feet, with comfort and durability provided by handsewn opanka construction. Tough Red Wing leather, abrasion-resistant ForceGuard™ toe bumpers and an enlarged, oblique toe provide all-day protection, while airmesh ankle panels ensure lightweight breathability. Tough polyurethane insole and midsole with rubber outsole add strength and flexibility. And the versatile, non-marking sole with moderate tread pattern is meant to go anywhere. These boots are a perfect fit for light-duty work, manufacturing and warehousing occupations.

IRISH SETTER WORK New Products

Western Work Style

Work boots don’t have to lack style. They also don’t have to be heavy. With RPM technology, a composite material that significantly reduces weight, these boots are engineered for stability, strength and comfort—without the extra weight.

Hard Core Cold

Cold, wet feet are productivity killers. With Thermal Boost™ technology providing an insulation buffer between feet and cold surfaces, these Pac boots are perfect for those working in extreme cold or wet environments.

Going the Extra Mile

Thoughtful design, great flexibility and aggressive soles go a long way to making general duty jobs a whole lot easier. Lightweight materials, superior ArmaTec™ toe protection and StableFlex® construction make these oxfords an ideal choice for light-duty work.
Red Wing FlexForce™ technology combines increased flexibility in the forefoot with a stable platform in the heel. A superior dual-construction process incorporates a welted heel for extra stability, with flexible cement construction in the forefoot for added cushion and a comfortable fit. Elements from our exclusive DynaForce® insole are built in to reduce underfoot pressure.

Red Wing Waterproof FlexForce™ Outsole
Genuine Red Wing Leather
ForceShield™ DynaForce® KingToe® BOA® Closure System

FlexForce Outsole is one of our latest technologies, while Red Wing Waterproofing and Leather are genuine staples of the brand.

Look for these styles with FlexForce™ Technology:
- Style 2401 Page 43
- Style 2409 Page 54
- Style 4448 Page 68

Excellence through innovation and technology

Leading-edge technologies are built into Red Wing boots to protect workers from occupational hazards and enhance foot comfort on the job. These videos detail some of the technologies used to craft purpose-built Red Wing footwear.

Scan the QR code to view on your smartphone.

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Red Wing work footwear is renowned for leading-edge and proprietary technologies that ensure premium performance for the life of the product. These proprietary technologies ensure comfortable protection for modern craftsmen.

**FORCESHIELD™**
- Flexible impact absorption
- A revolutionary thin, soft material that offers amazing impact absorption yet it is flexible and comfortable. ForceShield provides protection from dangerous workplace drop and impact hazards while meeting ASTM standards.

**DYNAFORCE®**
- Reduces underfoot pressure
- A built-in insole system that absorbs pressure and provides overall support, stability and comfort. It reduces underfoot pressure and blocks painful pressure points by redistributing them evenly across the foot.

**FLEXFORCE™**
- Flexible forefoot, stable heel
- A superior dual-construction process that incorporates a welted heel for extra stability, with flexible cement construction in the forefoot for a stable and comfortable fit.

**FORCEGUARD™**
- Added protection for durability
- This technology is a protective covering that provides long-wearing abrasion, oil and chemical resistance on critical areas of the boot.

**COMFORTFORCE™**
- Removable footbed
- This removable footbed features unique Venturi air perforations to help keep feet cool and dry all day. The special weave pattern helps channel the energy caused by walking, and the arch is curved to add extra comfort.

**RED WING WATERPROOF**
- 3-layers for waterproof protection
- This system uses a 3-layer approach to keep feet dry. 1 - Linings help move moisture away from the foot to keep it dry. 2 - Foam provides cushioning and a comfortable fit. 3 - A waterproof bootie is a barrier to keep water out. Tricot, a protective material, is applied to the outside of the bootie to ensure a complete waterproof system.

**HEAT-RESISTANT OUTSOLES**
- Performance on hot surfaces
- Soles that have been designed and tested to perform on high heat surfaces. Soles identified as HRO are heat resistant to melting at a minimum of 475° Fahrenheit.

**SUPERSOLE® 2.0**
- Comfort inside. Durable outside.
- Dual density urethane sole with inner sole for cushioning, and outer sole that provides durable protection. It delivers maximum comfort, while providing top performance in traction, abrasion resistance, oil/chemical resistance.

**RED WING LIMITED WARRANTY AND 30 DAY UNCONDITIONAL COMFORT GUARANTEE.**

All Red Wing branded footwear products carry one of the most comprehensive limited warranties in the industry. Please refer to page 136 for specific details on the Red Wing Shoes, Irish Setter Work and WORX warranties.

All Red Wing Shoes come with a 30 Day Unconditional Comfort Guarantee, refer to page 136 for details.

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Congratulations to S.B. Foot for being named 2013 Tannery of the Year for the America's Region.

WORK IS CRAFTSMANSHIP

The Leather Will Teach You

Leather cutting is a precise hands-on job that involves evaluating a leather hide and cutting from that hide specific pieces used to build a Red Wing boot. It is a job that requires a human touch and a discerning eye. Listen to Red Wing’s skilled leather cutters explain their work and its importance in building durable Red Wing work boots. rwsc.co/Videos >

Red Wing Exclusive Leathers by S.B. Foot Tanning Co.

Building the highest quality work footwear starts with the highest quality leather. For more than a century, the master tanners at S.B. Foot Tanning Co., owned by Red Wing Shoe Co., have practiced their craft and honed their skills in Red Wing, Minnesota near the banks of the Mississippi River. The leather they craft possesses a natural beauty and unmatched durability.

Crafting a raw, natural material into a perfect piece of finished leather is no easy task. Using only hides from U.S. raised cattle, the tannery selects only those with minimal surface imperfections and flaws in them to ensure premium quality. As every hide is unique, it takes a watchful eye and a sensitive touch that only come from years of experience. All Red Wing leathers are tested in our own laboratory to make sure they meet the demands of the toughest work site.

Congratulations to S.B. Foot for being named 2013 Tannery of the Year for the America's Region.

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Red Wing uses rigorous methods to ensure that component materials and finished products meet or exceed industry standards and uphold the company’s reputation for producing high quality, purpose-built work footwear. After passing Red Wing’s standards, all Red Wing safety footwear is tested by an independent third party laboratory and certified to meet ASTM standards. For more in-depth information regarding the testing and updated ASTM standards, please refer to pages 134-135.

Red Wing testing includes:
- Impact Resistance
- Compression Resistance
- Metatarsal Protection
- Puncture Resistance
- Electric Shock Resistance
- Static Dissipation
- Conductivity

Red Wing designs purpose-built footwear in Red Wing, MN.

Products undergo extensive testing at our laboratory in Red Wing.

Products are tested and certified by an independent third party laboratory.

Our waterproof boots are flexed 50,000 times in a water-filled tank. This testing ensures that feet will stay dry, remain cool and allow the leather to breathe.

Red Wing testing video

View our video series
Scan with your smart phone or visit:
rwsc.co/testingvid >

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For over a century, our commitment to excellence has been handed down to generations of shoemakers. Today, a third generation of employees continues this tradition by using the same premium craftsmanship and attention to detail. Triple-stitched seams, sturdy welt construction and rich leathers are signature elements of a Red Wing boot.

U.S. manufacturing continues to be an important part of our one-hundred-plus-year heritage. More than 60% of Red Wing brand footwear is either made entirely in the U.S. or is assembled in the U.S. with imported materials. Less than 40% of Red Wing styles are made complete elsewhere, at a time when 98% of all footwear sold in the U.S. today is made offshore.

For competitive reasons, Red Wing will continue to make select footwear styles outside the U.S. However, the company is committed to maintaining its U.S. production capabilities.

All Red Wing branded footwear, regardless where it’s manufactured, meets Red Wing’s high standards for quality, fit and performance.

Over a Century of Excellence
Made in U.S.A.
Identifying marks can be found throughout this catalog for your reference.

Entire footwear style and materials are manufactured in the USA.

Footwear materials are imported and then manufactured in the USA.

Footwear components are imported and then assembled in the USA.

77 SAFETY TOE STYLES
SEE PAGE 122-129. Red Wing manufactures over 120 made/assembled safety and soft toe styles in the U.S.A.

VIDEO SERIES: INSIDE OUR U.S. MANUFACTURING

Crafting Sole Molds
Red Wing sole molds are developed for new and existing boot styles, and created on-site at Red Wing’s manufacturing facility.

The Factory
Meet the team that crafts 5,000 pairs of boots with pride every day in Red Wing, Minnesota.

The Puritan Stitch Machine
Red Wing still uses Puritan stitch machines which have been in service for over 80 years, due to the unparalleled quality they produce.

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1.888.873.5546 redwingsafety.com

rwsc.co/videos >
The Red Wing brand offers premium, functional footwear built to provide comfort and durability all day long.

Since 1905, the Red Wing brand has been providing the highest quality work boots and shoes for workers in virtually every field. Red Wing boots and shoes are manufactured with innovative new technology and the widest selection of sizes and widths. The Red Wing brand is made using only the finest leathers and materials to ensure a comfortable fit, offering the ultimate in comfort and durability.
we are the purpose-built footwear experts.

Irish Setter Work Rugged and Attractive
By combining the best of Red Wing’s work and safety DNA with Irish Setter’s distinctive style, we bring a full line of footwear that’s purpose-built for the job site. This complete line includes a wide variety of styles—soft toe, safety toe, heavy-duty to casual—all featuring rich leathers, brass hardware and contrast stitching. And of course, the quality built into all Red Wing boots is evident in the details. Irish Setter Work is infused with the features that make Red Wing the best choice for the job site.

Performance footwear at a value price
WORX products are built with the kind of craftsmanship needed to survive tough jobs and long days. They deliver a fit and feel well beyond the price. The WORX brand addresses the need for minimizing costs, and adequately meets protective footwear needs. WORX footwear is “industrial strength” and designed to stand up to the rugged conditions of the workplace. Our WORX brand provides an expanded selection for the more price-conscious individual.

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6701 RED WING Men’s Oxford
UPPER: Polyurethane Coated Leather
FOOTBED: SD Cushion
SHANK: Non-metallic
LAST: 202
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12, 13, 14 EE 6-12 EEE 7-12

Sole Resistance Chart
Grip-Tec®
Slip: Best
Oil/Gas: Best
Chemicals: Good
Abrasions: Better
Heat: Good
Non-Marking: Yes

8701 RED WING Men’s Oxford
UPPER: Polyurethane Coated Leather
FOOTBED: SD Cushion
SHANK: Steel
LAST: 202
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12, 13, 14 EE 6-12 EEE 7-12

Sole Resistance Chart
Grip-Tec®
Slip: Best
Oil/Gas: Best
Chemicals: Good
Abrasions: Better
Heat: Good
Non-Marking: Yes

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

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NEW

5022  WORX Men’s Oxford

UPPER:  Full Grain Leather
FOOTBED:  Removable Polyurethane-SD
SHANK:  Nylon
LAST:  882
CONSTRUCTION:  Cement
RATING:  ASTM F2413-11, M/75/C/75, SD
CARE:  Leather Protector, Polish
SIZES:  M 7-12,13,14 WW 8-12,13

6646  RED WING Men’s Slip-On

UPPER:  Full Grain, Water-Resistant Leather
FOOTBED:  Leather Covered Polyurethane
SHANK:  H-Tech Stabilizer
LAST:  700
CONSTRUCTION:  Strobel Stitched - Cement
RATING:  ASTM F2413-11, M/75/C/75, EH
CARE:  Leather Protector, Shoe Cream
SIZES:  B 10-12,13 D 7-12,13,14 EE 7-12,13

6647  RED WING Men’s Slip-On

UPPER:  Full Grain Leather
FOOTBED:  Leather Covered Polyurethane
SHANK:  H-Tech Stabilizer
LAST:  700
CONSTRUCTION:  Strobel Stitched - Cement
RATING:  ASTM F2413-11, M/75/C/75, EH
CARE:  Leather Protector, Shoe Cream
SIZES:  B 10-12,13 D 7-12,13,14 EE 7-12,13

6558  WORX Men’s Slip-On

UPPER:  Polyurethane Coated Leather
FOOTBED:  Removable Polyurethane
SHANK:  Non-metallic
LAST:  882
CONSTRUCTION:  Cement
RATING:  ASTM F2413-11, M/75/C/75, EH
CARE:  Leather Protector, Polish
SIZES:  M 7-12,13,14 WW 8-12,13

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Insulated
Aislamiento Térmico
Metatarsal Guard
Protección Metatarsal
Static-Dissipative
Anti-Estática
Waterproof
A Prueba de Agua/Impermeable
1.888.873.5546
redwingsafety.com
### 83102 IRISH SETTER WORK Men's Oxford

**UPPER:** Full Grain Leather and Abrasion Resistant Mesh  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 157  
**CONSTRUCTION:** Cement - Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** D 8-12,13,14,15,16 EE 8-12,13

#### Sole Resistance Chart

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<tr>
<th>Material</th>
<th>Slip</th>
<th>Oil/Gas</th>
<th>Chemicals</th>
<th>Abrasions</th>
<th>Heat</th>
<th>Non-Marking</th>
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</thead>
<tbody>
<tr>
<td>Rubber-RPM</td>
<td>Best</td>
<td>Best</td>
<td>Best</td>
<td>Best</td>
<td>Better</td>
<td>Yes</td>
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</tbody>
</table>

### 83104 IRISH SETTER WORK Men's Oxford

**UPPER:** Full Grain Leather and Abrasion Resistant Mesh  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 157  
**CONSTRUCTION:** Cement - Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** D 8-12,13,14 EE 8-12,13

#### Sole Resistance Chart

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</thead>
<tbody>
<tr>
<td>Rubber-RPM</td>
<td>Best</td>
<td>Best</td>
<td>Best</td>
<td>Best</td>
<td>Better</td>
<td>Yes</td>
</tr>
</tbody>
</table>

### 5503 WORX Men's Slip-On

**UPPER:** Full Grain Nubuck Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector  
**SIZES:** M 6-12,13,14 WW 8-12,13

#### Sole Resistance Chart

<table>
<thead>
<tr>
<th>Material</th>
<th>Slip</th>
<th>Oil/Gas</th>
<th>Chemicals</th>
<th>Abrasions</th>
<th>Heat</th>
<th>Non-Marking</th>
</tr>
</thead>
<tbody>
<tr>
<td>SSRRT</td>
<td>Best</td>
<td>Best</td>
<td>Best</td>
<td>Best</td>
<td>Good</td>
<td>Yes</td>
</tr>
</tbody>
</table>

### 5504 WORX Men's Slip-On

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 6-12,13,14 WW 8-12,13

#### Sole Resistance Chart

<table>
<thead>
<tr>
<th>Material</th>
<th>Slip</th>
<th>Oil/Gas</th>
<th>Chemicals</th>
<th>Abrasions</th>
<th>Heat</th>
<th>Non-Marking</th>
</tr>
</thead>
<tbody>
<tr>
<td>SSRRT Diamond</td>
<td>Best</td>
<td>Best</td>
<td>Best</td>
<td>Best</td>
<td>Good</td>
<td>Yes</td>
</tr>
</tbody>
</table>

---

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6700  RED WING  Men’s Slip-On
UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka
RATING: ASTM F2413-11, MV/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

6702  RED WING Men’s Slip-On
UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka
RATING: ASTM F2413-11, MV/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15 EE 8-12,13

6703  RED WING Men’s Oxford
UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka
RATING: ASTM F2413-11, MV/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

6704  RED WING Men’s Oxford
UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka
RATING: ASTM F2413-11, MV/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15 EE 8-12,13 H 8-12,13

Solo Resistance Chart
Forager
Slip  Best
Oil/Gas  Best
Chemicals  Best
Abrasions  Best
Heat  Better
Non-Marking  No

Sole Resistance Chart
Forager
Slip  Best
Oil/Gas  Best
Chemicals  Best
Abrasions  Best
Heat  Better
Non-Marking  No

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Metatarsal Guard
Static-Dissipative
Waterproof
Insulated
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redwingsafety.com
Aluminum Toe
Casco de Aluminio
Steel Toe
Casco de Acero
Electrical Hazard
Di-Eléctrico
Puncture Resistant
Resistente a las Perforaciones
Non-Metallic Toe
Casco No Metálico

6618 RED WING Men’s Oxford
Upper: Full Grain, Water-Resistant Leather
Footbed: FoamTech™ SD
Last: 216
Construction: Cement
Rating: ASTM F2413-11, M/I/75/C/75, SD
Care: Leather Protector, Shoe Cream
Sizes: B 9-12,13,14 D 6-12,13,14,15 E 7-12 EEE 6-12,13,14

6659 RED WING Men’s Oxford
Upper: Full Grain Leather
Footbed: FoamTech™ SD
Last: 216
Construction: Cement
Rating: ASTM F2413-11, M/I/75/C/75, SD
Care: Leather Protector, Shoe Cream
Sizes: B 10-12,13 D 8-12,13,14 E 8-12 EEE 8-12,13,14

6633 RED WING Men’s Oxford
Upper: Full Grain, Water-Resistant Leather
Footbed: Nylon Covered Polyurethane
Shank: Non-metallic
Last: 801
Construction: Direct Attach
Rating: ASTM F2413-11, M/I/75/C/75, EH
Care: Leather Protector, Shoe Cream
Sizes: D 7-12,13,14,15 EE 8-12,13,14

6634 RED WING Men’s Oxford
Upper: Full Grain Leather
Footbed: Nylon Covered Polyurethane
Shank: Non-metallic
Last: 801
Construction: Direct Attach
Rating: ASTM F2413-11, M/I/75/C/75, EH
Care: Leather Protector
Sizes: B 10-12,13,14 D 7-12,13,14,15 E 8-12,13,14

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Steel Toe
Casco de Aco
Aluminum Toe
Casco de Aluminio
Non-Metallic Toe
Casco No Metálico
Electrical Hazard
Di-Electrico
Puncture Resistant
Resistente a las Perforaciones
6510 WORX Men’s Oxford

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable EVA  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13

---

3533 RED WING Men’s Oxford

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 801  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 6-12,13,14,15 EE 8-12,13,14

---

5411 WORX Men’s Oxford

**UPPER:** Full Grain Tumbled Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13

---

4407 RED WING Men’s Oxford

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 504  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** D 7-12,13,14 E 6-12,13 EEE 5-12,13

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**Sole Resistance Chart**

<table>
<thead>
<tr>
<th>Material</th>
<th>Slip</th>
<th>Oil/Gas</th>
<th>Chemicals</th>
<th>Abrasions</th>
<th>Heat</th>
<th>Non-Marking</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPU-PU Galaxy</td>
<td>Best</td>
<td>Good</td>
<td>Better</td>
<td>Best</td>
<td>Good</td>
<td>Yes</td>
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</tbody>
</table>

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**Odyssey SuperSole®**

<table>
<thead>
<tr>
<th>Material</th>
<th>Slip</th>
<th>Oil/Gas</th>
<th>Chemicals</th>
<th>Abrasions</th>
<th>Heat</th>
<th>Non-Marking</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crosscut Wedge</td>
<td>Good</td>
<td>Best</td>
<td>Better</td>
<td>Better</td>
<td>Good</td>
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</tbody>
</table>

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**Bid Rubber Cup**

<table>
<thead>
<tr>
<th>Material</th>
<th>Slip</th>
<th>Oil/Gas</th>
<th>Chemicals</th>
<th>Abrasions</th>
<th>Heat</th>
<th>Non-Marking</th>
</tr>
</thead>
<tbody>
<tr>
<td>Leather Protector</td>
<td>Best</td>
<td>Best</td>
<td>Best</td>
<td>Best</td>
<td>Good</td>
<td>Yes</td>
</tr>
</tbody>
</table>

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1.888.873.5546  
redwingsafety.com
### 4408 RED WING Men's Oxford

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 7-12,13,14,15 EE 6-12,13 EEE 5-12

### 6550 WORKX Men's Oxford

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14,15 WW 8-12,13,14,15

### 83300 IRISH SETTER WORK Men's Romeo

**UPPER:** USA Made Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** CH-05  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** D 8-12,13,14 EE 8-12,13,14

### 6707 RED WING Men's Chukka

**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 224  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13
5413  WORX Men's Chukka
- Upper: Full Grain Leather
- Footbed: Removable Polyurethane-SD
- Shank: Steel
- Last: 882
- Construction: Cement
- Rating: ASTM F2413-11, M/I/75/C/75, SD
- Care: Leather Protector, Polish
- Sizes: M 7-12, 13, 14 WW 8-12, 13

5014  WORX Men's Chukka
- Upper: Full Grain Leather
- Footbed: Removable Polyurethane-SD
- Shank: Nylon
- Last: 882
- Construction: Cement
- Rating: ASTM F2413-11, M/I/75/C/75, SD
- Care: Leather Protector, Polish
- Sizes: M 7-12, 13, 14 WW 8-12, 13

6692  RED WING Men's Chukka
- Upper: Full Grain Leather
- Footbed: Removable Polyurethane
- Shank: Non-metallic
- Last: 228
- Construction: Cement
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Care: Leather Protector, NaturSeal™
- Sizes: D 8-12, 13 EE 8-12, 13

6513  WORX Men's Chukka
- Upper: Polyurethane Coated Leather
- Footbed: Removable EVA
- Shank: Non-metallic
- Last: 882
- Construction: Cement
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Care: Leather Protector, Polish
- Sizes: M 5-12, 13, 14, 15, 16 WW 8-12, 13

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6514  WORX Men’s Chukka

**Upper:** Polyurethane Coated Leather

**Footbed:** Removable EVA

**Shank:** Non-metallic

**Construction:** Cement

**Rating:** ASTM F2413-11, M/I/75/C/75, EH

**Care:** Leather Protector, Polish

**Sizes:** M 7-12, 13, 14 WW 8-12, 13

---

6662  RED WING Men’s Chukka

**Upper:** Full Grain, Water-Resistant Leather

**Footbed:** FoamTech™ SD

**Last:** 216

**Construction:** Cement

**Rating:** ASTM F2413-11, M/I/75/C/75, SD

**Care:** Leather Protector, Mink Oil, Silicone

**Sizes:** B 9-12, 13, 14 D 7-12, 13, 14, 15 E 8-12 EEE 7-12, 13, 14

---

**Sole Resistance Chart**

- **Bid Rubber Cup**
  - Slip: Best
  - Oil/Gas: Good
  - Chemicals: Better
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: Yes
Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

6329  RED WING Men’s Athletic
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
SIZE: 7-12, 13, 14
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12, 13, 14, EE 8-12, 13

6337  RED WING Men’s Athletic
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
SIZE: 7-12, 13, 14
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12, 13, 14, D 6-12, 13, 14, 15, 16, EE 8-12, 13, 14, H 8-12, 13
6640  RED WING  Men’s Athletic

- Upper: Full Grain Leather
- Footbed: Nylon Covered Polyurethane
- Shank: Non-metallic
- Last: 862
- Construction: Cement
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Care: Leather Protector, Shoe Cream
- Sizes: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

5007  WORX  Men’s Oxford

- Upper: Synthetic Leather and Nylon Mesh
- Footbed: Removable Polyurethane
- Shank: Non-metallic
- Last: 228
- Construction: Cement
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Sizes: M 7-12,13,14,15 WW 8-12,13,14

5009  WORX  Men’s Athletic

- Upper: Synthetic Leather and Nylon Mesh
- Footbed: Removable Polyurethane
- Shank: Non-metallic
- Last: 228
- Construction: Cement
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Sizes: M 7-12,13,14,15 WW 8-12,13,14

5010  WORX  Men’s Athletic

- Upper: Synthetic Leather and Nylon Mesh
- Footbed: Removable Polyurethane
- Shank: Non-metallic
- Last: 228
- Construction: Cement
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Sizes: M 7-12,13,14,15 WW 8-12,13,14

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5012  **WORX Men's Athletic**

**UPPER:** Synthetic Leather and Nylon Mesh  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**SIZES:** M 7-12,13,14,15 WW 8-12,13,14

5509  **WORX Men's Athletic**

**UPPER:** Suede Leather and Nylon Mesh  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector  
**SIZES:** M 6-12,13,14,15 WW 8-12,13

6555  **WORX Men's Athletic**

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metalitic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** M 7-12,13,14,15 WW 8-12,13

5373 Black / 5374 Brown  **WORX Men’s Athletic**

**UPPER:** Nubuck Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector  
**SIZES:** M 7-12,13,14 WW 8-12,13

---

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Metatarsal Guard  
Protección Metatarsal

Static-Dissipative  
Anti-Estática

Waterproof  
A Prueba de Agua/Impermeable

Insulated  
Aislamiento Térmico

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Athletic/Hiker

5500  WORX Men’s Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, MW75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14,15,16 WW 8-12,13,14,15,16

5501  WORX Men’s 5-inch Hiker Boot

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, MW75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 6-12,13,14,15,16 WW 8-12,13,14,15,16

5301  WORX Men’s 5-inch Hiker Boot

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, MW75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 8-12,13,14 WW 8-12,13,14

6552  WORX Men’s 4-inch Hiker Boot

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, MW75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14,15,16 WW 8-12,13,14,15

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6556  WORX Men's 5-inch Hiker Boot

- Upper: Polyurethane Coated Leather
- Footbed: Removable Polyurethane
- Shank: Non-metallic
- Last: 982
- Construction: Cement
- Rating: ASTM F2413-11, MV/75/C75, EH
- Sizes: M 7-12,13,14 WW 8-12,13

6672  RED WING Men's Athletic

- Upper: Full Grain, Waterproof Leather
- Footbed: Nylon Covered Polyurethane
- Shank: Steel
- Last: 221
- Construction: Cement
- Rating: ASTM F2413-11, MV/75/C75, EH
- Care: Leather Protector, NaturSeal™
- Sizes: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

6691  RED WING Men's Athletic

- Upper: Full Grain, Waterproof Leather
- Footbed: Nylon Covered Polyurethane
- Shank: Steel
- Last: 221
- Construction: Cement
- Rating: ASTM F2413-11, MV/75/C75, EH
- Care: Leather Protector, NaturSeal™, Shoe Cream
- Sizes: D 7-12,13,14,15 EE 8-12,13,14

6667  RED WING Men's 5-inch Hiker Boot

- Upper: Full Grain, Waterproof Leather
- Footbed: Nylon Covered Polyurethane
- Shank: TC-Tech
- Last: 697
- Construction: Strobel Stitched - Cement
- Rating: ASTM F2413-11, MV/75/C75, EH
- Care: Leather Protector, NaturSeal™, Silicone
- Sizes: EE 6-12,13,14

Made to Order 6667  RED WING Men's 5-inch Hiker Boot

- Upper: Full Grain, Waterproof Leather
- Footbed: Nylon Covered Polyurethane
- Shank: TC-Tech
- Last: 697
- Construction: Strobel Stitched - Cement
- Rating: ASTM F2413-11, MV/75/C75, EH
- Care: Leather Protector, NaturSeal™, Silicone
- Sizes: EE 6-12,13,14
ALUMINUM TOE
Casco de Aluminio

STEEL TOE
Casco de Acero

ELECTRICAL HAZARD
Di-Eléctrico

PUNCTURE RESISTANT
Resistente a las Perforaciones

NON-METALLIC TOE
Casco No Metálico

Made to Order

6668 RED WING Men’s 5-inch Hiker Boot

**UPPER:** Full Grain, Waterproof Leather  **FOOTBED:** Nylon Covered Polyurethane  **SHANK:** TC-Tech  **LAST:** 697  **CONSTRUCTION:** Strobel Stitched - Cement

**RATING:** ASTM F2413-11, M/I/75/C/75, EH  **CARE:** Leather Protector, NaturSeal™, Silicone  **SIZES:** EE 7-12,13,14

[Image of Boot]

6680 RED WING Men’s 5-inch Hiker Boot

**UPPER:** Full Grain, Waterproof Leather  **FOOTBED:** Nylon Covered Polyurethane  **SHANK:** TC-Tech  **LAST:** 697  **CONSTRUCTION:** Cement

**RATING:** ASTM F2413-11, M/I/75/C/75, EH  **CARE:** Leather Protector, NaturSeal™, Shoe Cream  **SIZES:** B 9-12,13,14,15 D 6-12,13,14,15 EE 7-12,13,14 H 8-12,13

[Image of Boot]

6681 RED WING Men’s 5-inch Hiker Boot

**UPPER:** Full Grain, Waterproof Leather  **FOOTBED:** Nylon Covered Polyurethane  **SHANK:** TC-Tech  **LAST:** 697  **CONSTRUCTION:** Strobel Stitched - Cement

**RATING:** ASTM F2413-11, M/I/75/C/75, EH  **CARE:** Leather Protector, NaturSeal™, Shoe Cream  **SIZES:** B 9-12,13,14,15 D 6-12,13,14,15 EE 7-12,13,14 H 8-12,13

[Image of Boot]

6674 RED WING Men’s 6-inch Hiker Boot

**UPPER:** Full Grain, Waterproof Leather  **FOOTBED:** Nylon Covered Polyurethane  **SHANK:** Steel  **LAST:** 221  **CONSTRUCTION:** Cement

**RATING:** ASTM F2413-11, M/I/75/C/75, EH  **CARE:** Leather Protector, NaturSeal™  **SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

[Image of Boot]

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6690  RED WING Men’s 6-inch Hiker Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Steel  
**LAST:** 221  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, MV/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14

---

2205  RED WING Men’s 6-inch Hiker Boot

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable EVA  
**SHANK:** Non-metallic  
**LAST:** 221  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, MV/75/C/75, EH  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 8-12,13,14 EE 8-12,13

---

3501  RED WING Men’s 5-inch Hiker Boot

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, MV/75/C/75, EH, CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 7-12,13,14,15 E 8-12,13,14 EEE 8-12,13

---

3502  RED WING Men’s 5-inch Hiker Boot

**UPPER:** Oiled Nubuck Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, MV/75/C/75, EH, CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector  
**SIZES:** D 7-12,13,14,15 E 8-12,13,14 EEE 8-12,13

---

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6670   RED WING Men’s 6-inch Hiker Boot

UPPER: Suede, Waterproof Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

83400   IRISH SETTER WORK Men’s 6-inch Hiker Boot

UPPER: Polyurethane Coated Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 221
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/75/C/75, EH
CARE: Leather Protector
SIZES: D 7-12,13,14,15 EE 7-12,13

83402   IRISH SETTER WORK Men’s 5-inch Hiker Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement - Welt
RATING: ASTM F2413-11, M/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

Sole Resistance Chart

Rubber-EVA Xplorer

Slip: Best
Oil/Gas: Best
Chemicals: Best
Abrasions: Better
Heat: Best
Non-Marking: Yes

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**TRADITIONAL 6" - 8" - 9"**
TOE PROTECTION FROM FALLING OBJECTS
97 STYLES

**5266**  WORX Men's 6-inch Boot

- **UPPER:** Full Grain Leather and Abrasion Resistant Nylon
- **FOOTBED:** Removable Polyurethane
- **SHANK:** Non-metallic
- **LAST:** 691
- **CONSTRUCTION:** Direct Attach
- **RATING:** ASTM F2413-11, M/I/75/C/75, EH
- **CARE:** Leather Protector, Polish
- **SIZES:** M 4-12, 13, 14 WW 8-12, 13

**2241**  RED WING Men's 6-inch Boot

- **UPPER:** Full Grain Leather
- **FOOTBED:** Nylon Covered Polyurethane SD
- **SHANK:** Non-metallic
- **LAST:** 800
- **CONSTRUCTION:** Direct Attach
- **RATING:** ASTM F2413-11, M/I/75/C/75, SD
- **CARE:** Leather Protector, NaturSeal™
- **SIZES:** D 6-12, 13, 14 EE 8-12, 13, 14

**Sole Resistance Chart**

- **PU Cascade I**
  - Slip: Better
  - Oil/Gas: Best
  - Chemicals: Best
  - Abrasions: Best
  - Heat: Good
  - Non-Marking: Yes

- **TPU-PU Galaxy**
  - Slip: Better
  - Oil/Gas: Best
  - Chemicals: Best
  - Abrasions: Best
  - Heat: Good
  - Non-Marking: Yes

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

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2234 RED WING Men's 6-inch Boot

**Upper:** Full Grain, Water-Resistant Leather  
**Footbed:** Nylon Covered Polyurethane  
**Shank:** Non-metallic  
**Last:** 800  
**Construction:** Direct Attach  
**Rating:** ASTM F2413-11, M/I/75/C/75, EH  
**Care:** Leather Protector, NaturSeal™, Shoe Cream  
**Sizes:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

2235 RED WING Men's 6-inch Boot

**Upper:** Full Grain Leather  
**Footbed:** Nylon Covered Polyurethane  
**Shank:** Non-metallic  
**Last:** 800  
**Construction:** Direct Attach  
**Rating:** ASTM F2413-11, M/I/75/C/75, EH  
**Care:** Leather Protector  
**Sizes:** B 9-12,13,14,15 D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14

5618 Black / 5616 Brown WORX Men's 6-inch Boot

**Upper:** Polyurethane Coated Leather  
**Footbed:** Removable Polyurethane  
**Shank:** Non-metallic  
**Last:** 800  
**Construction:** Cement  
**Rating:** ASTM F2413-11, M/I/75/C/75, EH  
**Care:** Leather Protector, Polish  
**Sizes:** M 8-12,13,14 WW 8-12,13

2245 RED WING Men's 6-inch Boot

**Upper:** Full Grain, Water-Resistant Leather  
**Shank:** Steel  
**Last:** 522  
**Construction:** SuperSole® Welt  
**Rating:** ASTM F2413-11, M/I/75/C/75, EH  
**Care:** Boot Oil, Leather Protector  
**Sizes:** B 9-12,13,14 D 7-12,13,14,15,16 E 8-12,13 EE 6-12,13,14,15,16
2223 (Black) / 2226 (Brown) RED WING Men's 6-inch Boot

UPPER: Full Grain Black Turbo Vegas Leather
Full Grain Turbo Vegas Leather
FOOTBED: RedBed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, MV75/C75, EH
CARE: Boot Oil, Leather Protector, Shoe Cream
SIZES: A 10-12, B 9-12,13,14,15 C 9-12,13 D 6-12,13,14,15,16
E 8-12,13 EE 5-6½,6-12,13,14,15 H 8-12,13 (2223)
A 10-12, B 9-12,13,14,15 C 9-12,13 D 6-12,13,14,15,16
E 8-12,13 EE 5-6½,6-12,13,14,15 H 8-12,13 (2226)

2220 RED WING Men's 6-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 600
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, MV75/C75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

3510 RED WING Men's 6-inch Romeo

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 600
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, MV75/C75, EH
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

5424 WORX Men's 6-inch Romeo

UPPER: Full Grain, Oil Tanned Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, MV75/C75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

Traditional

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Traditional

5425 WORX Men’s 6-inch Romeo

- UPPER: Oiled Nubuck Leather
- FOOTBED: Removable Polyurethane
- SHANK: Steel
- LAST: 702
- CONSTRUCTION: Direct Attach Welt
- RATING: ASTM F2413-11, M/I/75/C/75, EH
- CARE: Leather Protector
- SIZES: M 7-12,13,14 WW 8-12,13

83612 IRISH SETTER WORK Men’s 6-inch Boot

- UPPER: Full Grain Leather
- FOOTBED: Removable Polyurethane
- SHANK: Non-metallic
- LAST: 691
- CONSTRUCTION: Direct Attach
- RATING: ASTM F2413-11, M/I/75/C/75, EH
- CARE: Leather Protector, Shoe Cream
- SIZES: D 7-12,13,14 EE 7-12,13,14

83608 IRISH SETTER WORK Men’s 6-inch Boot

- UPPER: Full Grain Leather
- FOOTBED: Removable Polyurethane
- SHANK: Non-metallic
- LAST: 691
- CONSTRUCTION: Direct Attach Non-Welt
- RATING: ASTM F2413-11, M/I/75/C/75, EH
- CARE: Leather Protector
- SIZES: D 7-12,13,14 EE 7-12,13,14

83604 IRISH SETTER WORK Men’s 6-inch Boot

- UPPER: Full Grain Leather
- FOOTBED: Removable Polyurethane
- SHANK: Steel
- LAST: 694
- CONSTRUCTION: Direct Attach Welt
- RATING: ASTM F2413-11, M/I/75/C/75, EH
- CARE: Boot Oil, Leather Protector
- SIZES: D 8-12,13,14 EE 8-12,13,14

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83606  IRISH SETTER WORK Men's 6-inch Boot

UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
LAST: IS-108H
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 7-12, 13, 14 EE 7-12, 13

Made to Order

4439  RED WING Men's 6-inch Boot

UPPER: Full Grain Leather
SHANK: Fiberglass
LAST: 522
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 7-12, 13 E 7-12, 13 EE 8-12

2406  RED WING Men's 6-inch Boot

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: A 10-12, 13, 14 B 8-12, 13, 14, 15 C 8-12, 13 D 6-12, 13, 14, 15, 16 E 7-12, 13 EE 6-12, 13, 14, 15 H 7-12, 13, 14, 15

Made to Order

82406  RED WING Men's 6-inch Boot

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 16, 17, 18 D 17, 18 EE 16, 17, 18

Rubber-EVA Traction Tred
Slip: Best
Oil/Gas: Best
Chemicals: Good
Abrasions: Best
Heat: Best
Non-Marking: Yes

Diamond Lug SuperSole® 2.0
Slip: Better
Oil/Gas: Best
Chemicals: Best
Abrasions: Best
Heat: Good
Non-Marking: Yes

Aztec SuperSole® 2.0
Slip: Better
Oil/Gas: Best
Chemicals: Best
Abrasions: Best
Heat: Good
Non-Marking: Yes

Sole Resistance Chart

Insulated  Aislamiento Térmico
Metatarsal Guard  Protección Metatarsal
Static-Dissipative  Anti-Estática
Waterproof  A Prueba de Agua/Impermeable
Insulated  Aislamiento Térmico

Made to Order

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Traditional

2263 RED WING Men's 6-inch Boot

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 503  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 EEE 8-12,13

![Red Wing Boot Image]

5661 WORX Men's 6-inch Boot

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** 694  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Boot Oil, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13

![Worx Boot Image]

5335 WORX Men's 6-inch Boot

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 702  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Polish  
**SIZES:** M 8-12,13,14 WW 8-12,13

![Worx Boot Image]

5608 WORX Men's 6-inch Boot

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** M 7-12,13,14 WW 8-12,13,14

![Worx Boot Image]
5609 WORX Men's 6-inch Boot
UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
SIZE: M 7-12, 13, 14 WW 8-12, 13

3526 RED WING Men's 6-inch Boot
UPPER: Full Grain Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, MV/75/C/75, EH, CSA Grade 1, ESR Rated, PR
SIZE: D 7-12, 13, 14 EE 7-12, 13, 14 H 8-12, 13

5800 WORX Men's 6-inch Boot
UPPER: Full Grain, Oil Tanned Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 600
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, MV/75/C/75, EH, CSA Grade 1, ESR Rated, PR
SIZE: M 7-12, 13, 14 WW 8-12, 13

3507 RED WING Men's 6-inch Boot
UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt
RATING: ASTM F2413-11, MV/75/C/75, EH, CSA Grade 1, ESR Rated, PR
SIZE: B 9-12, 13, 14 D 7-12, 13, 14 EE 7-12, 13, 14 H 8-12, 13

Sole Resistance Chart
ENDURANCE Cross Wire
Slip: Good
Oil/Gas: Best
Chemicals: Better
Abrasions: Best
Heat: Good
Non-Marking: Yes

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Traditional

3535 RED WING Men’s 6-inch Boot

- Upper: Full Grain Leather
- Footbed: Nylon Covered Polyurethane
- Shank: Non-metallic
- Last: 800
- Construction: Direct Attach
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- CSA Grade 1, ESR Rated, PR
- Care: Leather Protector
- Sizes: D 6-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart

TPU-PU Galaxy

- Slip: Better
- Oil/Gas: Best
- Chemicals: Best
- Abrasions: Best
- Heat: Good
- Non-Marking: Yes

83624 IRISH SETTER WORK Men’s 6-inch Boot

- Upper: Full Grain Leather
- Footbed: Removable Polyurethane
- Shank: Steel
- Last: 800
- Construction: Direct Attach Welt
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Care: Boot Oil, Leather Protector
- Sizes: D 7-12,13,14,15 EE 7-12,13,14

Sole Resistance Chart

ENDURANCE Cross Wire

- Slip: Good
- Oil/Gas: Best
- Chemicals: Better
- Abrasions: Best
- Heat: Good
- Non-Marking: Yes

83626 IRISH SETTER WORK Men’s 6-inch Boot

- Upper: Full Grain Leather
- Footbed: Removable Polyurethane
- Shank: Steel
- Last: 800
- Construction: Direct Attach Welt
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Care: Leather Protector, Shoe Cream
- Sizes: D 7-12,13,14 EE 7-12,13,14

Sole Resistance Chart

ENDURANCE Cross Wire

- Slip: Good
- Oil/Gas: Best
- Chemicals: Better
- Abrasions: Best
- Heat: Good
- Non-Marking: Yes

NEW 2294 RED WING Men’s 6-inch Boot

- Upper: Full Grain Leather
- Footbed: Nylon Covered Polyurethane
- Shank: Non-metallic
- Last: 224
- Construction: Opanka
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Care: Leather Protector
- Sizes: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Rubber-PU Shredder

- Slip: Best
- Oil/Gas: Best
- Chemicals: Good
- Abrasions: Best
- Heat: Best
- Non-Marking: Yes
2295  RED WING Men’s 6-inch Boot
UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka
RATING: ASTM F2413-11, M75/C75, EH
CARE: Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13

2401  RED WING Men’s 6-inch Boot
UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 157
CONSTRUCTION: Cement - Welt
RATING: ASTM F2413-11, M75/C75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

83618  IRISH SETTER WORK Men’s 6-inch Boot
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M75/C75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 7-12,13,14

83614  IRISH SETTER WORK Men’s 6-inch Boot
UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M75/C75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13

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Traditional

**83600 IRISH SETTER WORK Men's 6-inch Boot**

**UPPER:** USA Made Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 702-3E-2  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14 EE 8-12,13,14

**Sole Resistance Chart**

- Rubber-PU Comfort Trek
- **Slip:** Best
- **Oil/Gas:** Best
- **Chemicals:** Better
- **Abrasions:** Better
- **Heat:** Better
- **Non-Marking:** Yes

**5611 WORX Men's 6-inch Boot**

**UPPER:** Full Grain, Waterproof Leather and Abrasion Resistant Nylon  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 691  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13

**Sole Resistance Chart**

- PU Cascade
- **Slip:** Better
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Good
- **Non-Marking:** Yes

**5603 WORX Men's 6-inch Boot**

**UPPER:** Cordura® Nylon  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Silicone  
**SIZES:** M 8-12,13,14 WW 8-12,13

**Sole Resistance Chart**

- ENDURANCE Cross Wire
- **Slip:** Good
- **Oil/Gas:** Best
- **Chemicals:** Better
- **Abrasions:** Best
- **Heat:** Good
- **Non-Marking:** Yes

**5632 WORX Men's 6-inch Boot**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 702  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** M 7-12,13,14 WW 8-12,13,14

**Sole Resistance Chart**

- Vibram® Montana TC-4 Plus
- **Slip:** Best
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Best
- **Non-Marking:** Yes

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4406 **RED WING** Men’s 6-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, MV75/C75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 H 8-12,13

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971 **RED WING** Men’s 6-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Non-metallic  
**LAST:** 694  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, MV75/C75, EH  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** D 7-12,13,14 EE 8-12,13

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2240 **RED WING** Men’s 6-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, MV75/C75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

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4216 **RED WING** Men’s 6-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Cambrelle® Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 691  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, MV75/C75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14

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3506 RED WING Men’s 6-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Vibram® Galactic Fire and Ice
Slip: Best
Oil/Gas: Best
Chemicals: Best
Abrasions: Best
Heat: Best
Non-Marking: Yes

2404 RED WING Men’s 6-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 E 8-12,13 EEE 8-12,13

Sole Resistance Chart

Aztec SuperSole® 2.0
Slip: Better
Oil/Gas: Best
Chemicals: Best
Abrasions: Best
Heat: Good
Non-Marking: Yes

83610 IRISH SETTER WORK Men’s 6-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement - Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

Sole Resistance Chart

Vibram® Rubber-PU XGlam TC-4 Plus
Slip: Best
Oil/Gas: Best
Chemicals: Better
Abrasions: Best
Heat: Best
Non-Marking: Yes

83616 IRISH SETTER WORK Men’s 6-inch Boot

UPPER: Nubuck, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13

Sole Resistance Chart

Stars and Bars
Slip: Best
Oil/Gas: Best
Chemicals: Best
Abrasions: Best
Heat: Best
Non-Marking: Yes

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Steel Toe
Casco de Acero

Aluminum Toe
Casco de Aluminio

Non-Metallic Toe
Caso No Metálico

Electrical Hazard
Di-Electrico

Puncture Resistant
Resistente a las Perforaciones
4425 **RED WING** Men’s 6-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2413-11, MO75/C75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 E 8-12,13,14 EEE 8-12,13,14

2206 **RED WING** Men’s 6-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, MO75/C75, EH  
**CARE:** Leather Protector  
**SIZES:** D 7-12,13,14,15 E 8-12,13,14 EEE 8-12,13,14

5620 **WORX** Men’s 6-inch Boot

**UPPER:** Polyurethane Coated Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, MO75/C75, EH  
**CARE:** Leather Protector  
**SIZES:** M 8-12,13,14 WW 8-12,13

2260 **RED WING** Men’s 6-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, MO75/C75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 E 8-12,13,14 H 8-12,13

**Made to Order**

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redwingsafety.com
Traditional

4403 RED WING Men’s 6-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 694
CONSTRUCTION: Goodyear Leather Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZE: D 7-12,13,14 EE 8-12,13 H 8-12,13

Sole Resistance Chart
Vibram® Montana TC-4 Plus
Slip | Best
Oil/Gas | Best
Chemicals | Best
Abrasions | Best
Heat | Best
Non-Marking | Yes

4411 RED WING Men’s 6-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 157
CONSTRUCTION: Cement - Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZE: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

Sole Resistance Chart
Vibram® Rubber-PU XCutram TC-4 Plus
Slip | Best
Oil/Gas | Best
Chemicals | Better
Abrasions | Best
Heat | Best
Non-Marking | Yes

2233 RED WING Men’s 8-inch Boot

UPPER: Full Grain, Water-Resistant Leather
SHANK: Steel
LAST: 522
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZE: AA 10-12,13,14 A 10-12,13,14 B 8-12,13,14 C 8-12,13 D 5-12,13,14,15,16,17,18 E 6-12,13,14 EE 7-12,13,14 EEE 6-12,13,14,15,16

Sole Resistance Chart
Mini Lug SuperSole®
Slip | Good
Oil/Gas | Best
Chemicals | Better
Abrasions | Better
Heat | Good
Non-Marking | Yes

2202 RED WING Men’s 8-inch Boot

UPPER: Full Grain Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 199
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZE: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart
Diamond Back SuperSole®
Slip | Good
Oil/Gas | Best
Chemicals | Better
Abrasions | Better
Heat | Good
Non-Marking | Yes

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Steel Toe Casco de Acero
Aluminum Toe Casco de Aluminio
Non-Metallic Toe Casco No Metálico
Electrical Hazard Di-Eléctrico
Puncture Resistant Resistent a las Perforaciones
Return to Table of Contents
5553 WORX Men’s 8-inch Boot

**UPPER:** Polyurethane Coated Leather and Abrasion Resistant Nylon  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13 WW 8-12,13

**Sole Resistance Chart**

| Rubber Cup | Slip | Best | Oil/Gas | Best | Chemicals | Best | Abrasions | Best | Heat | Best | Non-Marking | Yes |

5290 WORX Men’s 8-inch Boot

**UPPER:** Full Grain Leather and Abrasion Resistant Nylon  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 691  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13

**Sole Resistance Chart**

| PU Cascade I | Slip | Better | Oil/Gas | Best | Chemicals | Best | Abrasions | Best | Heat | Good | Non-Marking | Yes |

5808 WORX Men’s 8-inch Boot

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** M 8-12,13,14 WW 8-12,13

**Sole Resistance Chart**

| ENDURANCE Cross Wire | Slip | Good | Oil/Gas | Best | Chemicals | Better | Abrasions | Best | Heat | Good | Non-Marking | Yes |

4474 RED WING Men’s 8-inch Boot

**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**LAST:** 594  
**CONSTRUCTION:** Goodyear Leather Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** B 10-12,13,14 D 7-12,13,14 EE 7-12,13,14

**Sole Resistance Chart**

| Vibram® Alpha Wedge TC-4 Plus | Slip | Best | Oil/Gas | Best | Chemicals | Better | Abrasions | Best | Heat | Best | Non-Marking | Yes |
4493  RED WING Men’s 8-inch Boot

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka
RATING: ASTM F2413-11, MO/75/C/75, EH
CARE: Leather Protector

83804  IRISH SETTER WORK Men’s 8-inch Boot

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, MO/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13,14

83824  IRISH SETTER WORK Men’s 8-inch Boot

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, MO/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13,14 EE 7-12,13,14

3508  RED WING Men’s 8-inch Boot

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt
RATING: ASTM F2413-11, MO/75/C/75, EH
CSA Grade 1, ESP Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15,16 EE 7-12,13,14 H 8-12,13

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redwingsafety.com
Traditional

3528 **RED WING** Men’s 8-inch Boot

**UPPER:** Full Grain Turbo Vegas Leather
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment
**SHANK:** Fiberglass
**LAST:** 694
**CONSTRUCTION:** Dual Density SuperSole® Welt
**RATING:** ASTM F2413-11, M/I/75/C/75, EH
**CSA Grade 1, ESR Rated, PR**
**CARE:** Leather Protector, NaturSeal™
**SIZES:** D 8-12,13,14 EE 8-12,13,14 H 8-12,13

3539 **RED WING** Men’s 8-inch Boot

**UPPER:** Full Grain Leather
**FOOTBED:** Nylon Covered Polyurethane
**SHANK:** Non-metallic
**LAST:** 800
**CONSTRUCTION:** Direct Attach
**RATING:** ASTM F2413-11, M/I/75/C/75, EH
**CSA Grade 1, ESR Rated, PR**
**CARE:** Leather Protector
**SIZES:** D 6-12,13,14,15 EE 8-12,13,14

3568 **RED WING** Men’s 8-inch Boot

**UPPER:** Full Grain Leather
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment
**SHANK:** Fiberglass
**LAST:** 694
**CONSTRUCTION:** SuperSole® Welt
**RATING:** ASTM F2413-11, M/I/75/C/75, EH
**CSA Grade 1, ESR Rated, PR**
**CARE:** Boot Oil, Leather Protector
**SIZES:** D 8-12,13,14 EE 8-12,13,14

5801 **WORX** Men’s 8-inch Boot

**UPPER:** Full Grain Leather
**FOOTBED:** Removable Polyurethane
**SHANK:** Steel
**LAST:** 800
**CONSTRUCTION:** Direct Attach Welt
**RATING:** ASTM F2413-11, M/I/75/C/75, EH
**CSA Grade 1, ESR Rated, PR**
**CARE:** Boot Oil, Leather Protector
**SIZES:** M 7-12,13,14 WW 8-12,13

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4473  RED WING Men’s 8-inch Boot
UPPER: Full Grain, Waterproof Leather
SHANK: Fiberglass
LAST: 522
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F 2413-11, M/75 C/75, EH PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14 D 4-12,13,14 E 8-12 EEE 8-12

5803  WORX Men’s 8-inch Boot
UPPER: High Abrasion Resistant Brown Cordura® Nylon
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M075/C075, EH
CARE: Silicone
SIZES: M 4-12,13,14 WW 8-12,13

83800  IRISH SETTER WORK Men’s 8-inch Boot
UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 702-3E-2
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M075/C075, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13,14

4414  RED WING Men’s 8-inch Boot
UPPER: Full Grain, Waterproof Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M075/C075, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13
2491 RED WING Men’s 8-inch Boot

**UPPER:** Brown Cordura®
**FOOTBED:** ComfortForce®
**SHANK:** Fiberglass
**LAST:** 694
**CONSTRUCTION:** Dual Density Supersole® Welt
**RATING:** ASTM F2413-11, M/I/75/C/75, EH
**CARE:** Silicone
**SIZES:** D 4-12,13,14,15 EE 6-12,13,14

Sole Resistance Chart
**Dual Density Mini Lug II**
- **Slip:** Better
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Good
- **Non-Marking:** Yes

2280 RED WING Men’s 8-inch Boot

**UPPER:** Full Grain, Waterproof Leather
**FOOTBED:** Nylon Covered Polyurethane
**SHANK:** Non-metallic
**LAST:** 800
**CONSTRUCTION:** Direct Attach
**RATING:** ASTM F2413-11, M/I/75/C/75, EH
**CARE:** Leather Protector, NaturSeal™
**SIZES:** D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

Sole Resistance Chart
**TPU-PU Galaxy**
- **Slip:** Better
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Good
- **Non-Marking:** Yes

2492 RED WING Men’s 8-inch Boot

**UPPER:** Brown Cordura®
**FOOTBED:** Nylon Covered Polyurethane
**SHANK:** Non-metallic
**LAST:** 800
**CONSTRUCTION:** Direct Attach
**RATING:** ASTM F2413-11, M/I/75/C/75, EH
**CARE:** Silicone
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart
**Vibram® Galactic Fire and Ice**
- **Slip:** Best
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Best
- **Non-Marking:** Yes

2409 RED WING Men’s 8-inch Boot

**UPPER:** Full Grain, Waterproof Leather
**FOOTBED:** Nylon Covered Polyurethane
**SHANK:** Non-metallic
**LAST:** 157
**CONSTRUCTION:** Cement - Welt
**RATING:** ASTM F2413-11, M/I/75/C/75, EH
**CARE:** Leather Protector, NaturSeal™
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart
**Vibram® Rubber-PU XGlare TC-4 Plus**
- **Slip:** Best
- **Oil/Gas:** Best
- **Chemicals:** Better
- **Abrasions:** Best
- **Heat:** Best
- **Non-Marking:** Yes

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4273  RED WING Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M975/C75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13
Zipper kits for this footwear style are available for purchase (96227).
8 fits sizes 7-9½, 11 fits sizes 10-12, 14 fits sizes 13+.  

2414  RED WING Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt
RATING: ASTM F2413-11, M975/C75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 E 7-12,13,14 EEE 7-12,13,14

3512  RED WING Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M975/C75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13,14,15 H 8-12,13

83816  IRISH SETTER WORK Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M975/C75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13

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4405  RED WING Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 694
CONSTRUCTION: Goodyear Leather Welt
RATING: ASTM F2413-11, M/V75/C75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13 H 8-12,13

5432  WORX Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, M/V75/C75, EH
CARE: Leather Protector, NaturSeal™
SIZES: M 8-12,13,14 WW 8-12,13

2244  RED WING Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/V75/C75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

83814  IRISH SETTER WORK Men's 8-Inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement - Welt
RATING: ASTM F2413-11, M/V75/C75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

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2211  RED WING Men’s 8-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/75/C/75, EH  
**CARE:** Leather Protector; NaturSeal™  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15,16 EE 7-12,13,14 H 8-12,13

---

4413  RED WING Men’s 8-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 157  
**CONSTRUCTION:** Cement – Welt  
**RATING:** ASTM F2413-11, M/75/C/75, EH  
**CARE:** Leather Protector; NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

---

2412  RED WING Men’s 8-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2413-11, M/75/C/75, EH  
**CARE:** Leather Protector; NaturSeal™  
**SIZES:** B 10-12,13,14 D 6-12,13,14,15 EE 7-12,13,14 H 8-12,13

---

2416  RED WING Men’s 8-inch Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2413-11, M/75/C/75, EH  
**CARE:** Leather Protector; NaturSeal™; Shoe Cream  
**SIZES:** B 10-12,13,14 D 7-12,13,14 EEE 8-12,13

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**Sole Resistance Chart**

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<th>Horizon™ DL</th>
<th>SuperSole®</th>
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<tr>
<td>Slip</td>
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<tr>
<td>Oil/Gas</td>
<td>Best</td>
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<tr>
<td>Chemicals</td>
<td>Better</td>
</tr>
<tr>
<td>Abrasions</td>
<td>Better</td>
</tr>
<tr>
<td>Heat</td>
<td>Good</td>
</tr>
<tr>
<td>Non-Marking</td>
<td>Yes</td>
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**Sole Resistance Chart**

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<th>Vibram® Rubber-PU</th>
<th>Xclaim TC-4 Plus</th>
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<tr>
<td>Slip</td>
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<td>Abrasions</td>
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<tr>
<td>Heat</td>
<td>Best</td>
</tr>
<tr>
<td>Non-Marking</td>
<td>Yes</td>
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</tbody>
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**Sole Resistance Chart**

<table>
<thead>
<tr>
<th>Aztec SuperSole® 2.0</th>
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</thead>
<tbody>
<tr>
<td>Slip</td>
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<tr>
<td>Oil/Gas</td>
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<td>Chemicals</td>
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<td>Abrasions</td>
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<td>Non-Marking</td>
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**Sole Resistance Chart**

<table>
<thead>
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<tbody>
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<tr>
<td>Heat</td>
</tr>
<tr>
<td>Non-Marking</td>
</tr>
</tbody>
</table>

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3527  **Red Wing** Men’s 9-inch Boot

**Upper:** Full Grain, Waterproof Leather

**Footbed:** ComfortForce®

**Shank:** Steel

**Last:** 610

**Construction:** Goodyear Welt

**Rating:**
- ASTM F2413-11, M/I/75/C/75, EH
- CSA Grade 1, ESR Rated, PR

**Care:** Leather Protector, NaturSeal™, Shoe Cream

**Sizes:** D 7-12,13,14,15 EE 8-12,13,14

---

83826  **Irish Setter Work** Men’s 9-inch Boot

**Upper:** Full Grain, Waterproof Leather

**Footbed:** Removable Polyurethane

**Shank:** Steel

**Last:** IS-108H

**Construction:** Goodyear Welt

**Rating:**
- ASTM F2413-11, M/I/75/C/75, EH
- CSA Grade 1, ESR Rated, PR

**Care:** Leather Protector, NaturSeal™

**Sizes:** D 8-12,13,14 EE 8-12,13,14

---

83828  **Irish Setter Work** Men’s 9-inch Boot

**Upper:** Full Grain, Waterproof Leather

**Footbed:** Removable Polyurethane

**Shank:** Steel

**Last:** IS-108H

**Construction:** Goodyear Welt

**Rating:**
- ASTM F2413-11, M/I/75/C/75, EH
- CSA Grade 1, ESR Rated, PR

**Care:** Leather Protector, NaturSeal™

**Sizes:** D 8-12,13,14 EE 8-12,13,14

---

3548  **Red Wing** Men’s 9-inch Boot

**Upper:** Full Grain, Waterproof Leather

**Footbed:** Nylon Covered Polyurethane

**Shank:** Non-metallic

**Last:** 800

**Construction:** Direct Attach

**Rating:**
- ASTM F2413-11, M/I/75/C/75, EH
  - CSA Grade 1, ESR Rated, PR

**Care:** Leather Protector, NaturSeal™

**Sizes:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13
Logger / Lineman
Built to handle the toughest terrains and tasks

12 Styles

83818    IRISH SETTER WORK Men’s 8-inch Logger Boot

UPPER: USA Made Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800LG
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: D 8-12,13,14 EE 8-12,13

2218    RED WING Men’s 9-inch Logger-Lineman Boot

UPPER: Full Grain, Water-Resistant Leather
SHANK: Lineman Steel
LAST: 50
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 6-12,13,14,15,16 E 8-12,13 EE 8-12,13,14

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.
4420 RED WING Men’s 9-inch Logger Boot

- **Upper**: Full Grain, Waterproof Leather
- **Footbed**: Nylon Covered Polyurethane
- ** Shank**: Lineman Steel
- ** Last**: 634
- ** Construction**: Goodyear Leather Welt
- ** Rating**: ASTM F2413-11, M/75/C/75, EH
- ** Care**: Leather Protector, NaturSeal™
- ** Sizes**: D 7-12,13,14,15 EE 8-12,13,14

83808 IRISH SETTER WORK Men’s 8-inch Logger Boot

- **Upper**: USA Made Full Grain, Waterproof Leather
- **Footbed**: Removable Polyurethane
- ** Shank**: Lineman Steel
- ** Last**: 634
- ** Construction**: Goodyear Welt
- ** Rating**: ASTM F2413-11, M/75/C/75, EH
- ** Care**: Leather Protector, NaturSeal™
- ** Sizes**: D 8-12,13,14,15 EE 8-12,13,14

2215 RED WING Men’s 9-inch Logger-Lineman Boot

- **Upper**: Full Grain, Waterproof Leather
- **Footbed**: ComfortForce®
- ** Shank**: Lineman Steel
- ** Last**: 53
- ** Construction**: Goodyear Welt
- ** Rating**: ASTM F2413-11, M/75/C/75, EH PR
- ** Care**: Leather Protector, NaturSeal™, Shoe Cream
- ** Sizes**: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

4418 RED WING Men’s 8-inch Logger Boot

- **Upper**: Full Grain, Water-Resistant Leather
- ** Shank**: Lineman Steel
- ** Last**: 50
- ** Construction**: Goodyear Welt
- ** Rating**: ASTM F2413-11, M/75/C/75, EH
- ** Care**: Boot Oil, Leather Protector
- ** Sizes**: B 9-12,13,14 D 6-12,13,14,15 EE 7-12,13,14
83810  IRISH SETTER WORK Men’s 8-inch Logger Boot
UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Lineman Steel
LAST: 634
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14,15 EE 8-12,13,14

4416  RED WING Men’s 9-inch Logger Boot
UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Lineman Steel
LAST: 634
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14

2292  RED WING Men’s 10-inch Logger Boot
UPPER: Full Grain, Waterproof Leather
SHANK: Lineman Steel
LAST: 50
CONSTRUCTION: Goodyear Leather Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 9-12,13,14 D 8-12,13,14 E 8-12 EEE 8-12,13

4417  RED WING Men’s 9-inch Logger Boot
UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Lineman Steel
LAST: 634
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 9-12,13

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**Logger/Lineman**

4415  RED WING Men's 9-inch Logger-Lineman Boot

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Lineman Steel  
**LAST:** 53  
**CONSTRUCTION:** Goodyear Leather Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH PR  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

---

2221  RED WING Men's 10-inch Lineman Boot

**UPPER:** Full Grain, Water-Resistant Leather  
**SHANK:** Lineman Steel  
**LAST:** 50  
**CONSTRUCTION:** Goodyear Leather Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** B 10-12,13 D 7-12,13 EE 8-12

---

**Solo Resistance Chart**

<table>
<thead>
<tr>
<th>Condition</th>
<th>Vibram® Tacoma Fire and Ice</th>
<th>Vibram® Lineman</th>
</tr>
</thead>
<tbody>
<tr>
<td>Slip</td>
<td>Better</td>
<td>Best</td>
</tr>
<tr>
<td>Oil/Gas</td>
<td>Best</td>
<td>Best</td>
</tr>
<tr>
<td>Chemicals</td>
<td>Best</td>
<td>Best</td>
</tr>
<tr>
<td>Abrasions</td>
<td>Best</td>
<td>Best</td>
</tr>
<tr>
<td>Heat</td>
<td>Best</td>
<td>Best</td>
</tr>
<tr>
<td>Non-Marking</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
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**Made to Order**

**PL_59_RW_IND_LOGGRLIN_PULL_MET_1113_v2.indd   62  1/10/14   1:39 PM**
Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

2274 RED WING Men's 11-inch Pull-On Boot

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

2231 / 82231 (Made to order) RED WING Men's 11-inch Pull-On Boot

UPPER: Full Grain, Water-Resistant Leather
SHANK: Steel
LAST: 522
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: AA 10-12,13,14 A 10-12,13,14 B 4-12,13,14,15,16,17,18 C 8-12,13 D 5-12,13,14,15,16,17,18 E 6-12,13,14 EE 7-12,13,14,15,16,17,18 EEE 6-12,13,14,15,16

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2214  **RED WING** Men’s 11-inch Pull-On Boot

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Steel  
**LAST:** 515  
**CONSTRUCTION:** Goodyear Leather Welt  
**RATING:** ASTM F2413-11, M I/75 C/75  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** D 7-12,13 E 8-12 EEE 8-12,13

---

4470  **RED WING** Men’s 11-inch Pull-On Boot

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Steel  
**LAST:** 199  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** B 9-12,13,14 D 6½-12,13,14,15 E 8-11 EE 7-12,13,14

---

4471  **RED WING** Men’s 11-inch Pull-On Boot

**UPPER:** Full Grain Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Steel  
**LAST:** 199  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** B 9-12,13,14 D 6½-7-12,13,14,15 E 8-11 EE 7½,7-12,13,14

---

2254  **RED WING** Men’s 11-inch Pull-On Boot

**UPPER:** Full Grain Leather  
**FOOTBED:** Single density ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 696  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** B 10-12,13 D 7-12,13,14 EE 7-12,13

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NEW

83910  IRISH SETTER WORK Men’s 11-inch Pull-On

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: IS-435
CONSTRUCTION: Welt
RATING: ASTM F2413-11, MV75/C75, EH
CARE: Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13

NEW

2297  RED WING Men’s 11-inch Pull-On Boot

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka
RATING: ASTM F2413-11, MV75/C75, EH
CARE: Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

NEW

83902  IRISH SETTER WORK Men’s 11-inch Pull-On Boot

UPPER: USA Made Full Grain, Tumbled Leather Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 702-2EW-2
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, MV75/C75, EH
CARE: Shoe Cream
SIZES: D 8-12,13,14 EE 8-12,13,14

NEW

83904  IRISH SETTER WORK Men’s 11-inch Pull-On Boot

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 696
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, MV75/C75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13,14

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Metatarsal Guard  Protección Metatarsal
Static-Dissipative  Anti-Estática
Waterproof  A Prueba de Agua/Impermeable
Insulated  Aislamiento Térmico

1.888.873.5546  redwingsafety.com
<table>
<thead>
<tr>
<th>Style</th>
<th>Model</th>
<th>Color</th>
<th>Description</th>
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<tbody>
<tr>
<td>83908</td>
<td>IRISH SETTER WORK Men’s 9-inch Pull-On</td>
<td>83908</td>
<td>USA Made Full Grain, Waterproof Leather&lt;br&gt;Footbed: Removable Polyurethane&lt;br&gt;Construction: Goodyear Welt&lt;br&gt;Rating: ASTM F2413-11, M/I/75/C/75, EH&lt;br&gt;Care: Boot Oil, Leather Protector&lt;br&gt;Sizes: D 7-12, 13, 14 EE 7-12, 13</td>
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<tr>
<td>2405</td>
<td>RED WING Men’s 11-inch Pull-On Boot</td>
<td>2405</td>
<td>Full Grain, Water-Resistant Leather&lt;br&gt;Footbed: ComfortForce®&lt;br&gt; Shank: Fiberglass&lt;br&gt;Construction: Dual Density SuperSole® Welt&lt;br&gt;Rating: ASTM F2413-11, M/I/75/C/75, EH&lt;br&gt;Care: Boot Oil, Leather Protector&lt;br&gt;Sizes: B 9-12, 13, 14 D 7-12, 13, 14, 15 EE 6-12, 13, 14 H 8-12, 13</td>
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<tr>
<td>2249</td>
<td>RED WING Men’s 10-inch Pull-On Boot</td>
<td>2249</td>
<td>Full Grain Leather&lt;br&gt;Footbed: ComfortForce®&lt;br&gt; Shank: Fiberglass&lt;br&gt;Construction: SuperSole® Welt&lt;br&gt;Rating: ASTM F2413-11, M/I/75/C/75, EH&lt;br&gt;Care: Boot Oil, Leather Protector&lt;br&gt;Sizes: B 9-12, 13, 14, 15 D 6, 6½, 7-12, 13, 14, 15 EE 6, 6½, 7-12, 13, 14, 15 H 8-12, 13</td>
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<tr>
<td>5701</td>
<td>WORX Men’s 10-inch Pull-On Boot</td>
<td>5701</td>
<td>Polyurethane Coated Leather&lt;br&gt;Footbed: Removable Polyurethane&lt;br&gt;Shank: Steel&lt;br&gt;Construction: Direct Attach Welt&lt;br&gt;Rating: ASTM F2413-11, M/I/75/C/75, EH&lt;br&gt;Care: Leather Protector&lt;br&gt;Sizes: M 7-12, 13, 14 WW 8-12, 13</td>
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Sol...Reference Chart

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<th>Sole Resistance Chart</th>
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<tr>
<td>Rubber-EVA Traction Ted</td>
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<tr>
<td>Slip: Best&lt;br&gt;Oil/Gas: Best&lt;br&gt;Chemicals: Good&lt;br&gt;Abrasions: Best&lt;br&gt;Heat: Best&lt;br&gt;Non-Marking: Yes</td>
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Aztec SuperSole® 2.0

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<th>Sole Resistance Chart</th>
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<tr>
<td>Slip: Better&lt;br&gt;Oil/Gas: Best&lt;br&gt;Chemicals: Better&lt;br&gt;Abrasions: Better&lt;br&gt;Heat: Good&lt;br&gt;Non-Marking: Yes</td>
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Horizon™ SuperSole®

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<th>Sole Resistance Chart</th>
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<td>Slip: Good&lt;br&gt;Oil/Gas: Best&lt;br&gt;Chemicals: Better&lt;br&gt;Abrasions: Better&lt;br&gt;Heat: Good&lt;br&gt;Non-Marking: Yes</td>
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ENDURANCE Arrowhead

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<tbody>
<tr>
<td>Slip: Good&lt;br&gt;Oil/Gas: Best&lt;br&gt;Chemicals: Best&lt;br&gt;Abrasions: Best&lt;br&gt;Heat: Good&lt;br&gt;Non-Marking: Yes</td>
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</tbody>
</table>

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Steel Toe<br>Casco de Acero<br>Aluminum Toe<br>Casco de Aluminio<br>Non-Metallic Toe<br>Casco No Metálico

Electrical Hazard<br>Di-Electrico

Puncture Resistant<br>Resistente a las Perforaciones
2259  RED WING Men’s 11-inch Pull-On Boot

UPPER: Full Grain, Water-Resistant Leather  
SHANK: Fiberglass  
LAST: 527  
CONSTRUCTION: SuperSole® Welt  
RATING: ASTM F2413-11, MV/75/C/75, EH  
CARE: Boot Oil, Leather Protector  
SIZES: D 7-12,13,14 EE 8-12,13

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2201  RED WING Men’s 11-inch Pull-On Boot

UPPER: Full Grain Leather  
FOOTBED: ComfortForce®  
SHANK: Steel  
LAST: 199  
CONSTRUCTION: SuperSole® Welt  
RATING: ASTM F2413-11, MV/75/C/75, EH  
CARE: Leather Protector  
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

---

988  RED WING Men’s 10-inch Pull-On Boot

UPPER: Full Grain, Water-Resistant Leather  
FOOTBED: Removable Polyurethane  
SHANK: Steel  
LAST: 696  
CONSTRUCTION: Goodyear Welt  
RATING: ASTM F2413-11, MV/75/C/75, EH  
CARE: Leather Protector, NaturSeal™  
SIZES: D 7-12,13,14 EE 8-12,13

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3505  RED WING Men’s 11-inch Pull-On Boot

UPPER: Full Grain, Water-Resistant Leather  
FOOTBED: ComfortForce®  
SHANK: Fiberglass  
LAST: 696  
CONSTRUCTION: Dual Density Supersole® Welt  
RATING: ASTM F2413-11, MV/75/C/75, EH, CSA Grade 1, ESR Rated, PR  
CARE: Leather Protector, NaturSeal™  
SIZES: D 7-12,13,14,15 EE 7-12,13 H 8-12,13

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Pull-On

Solo Resistance Chart

Sure-Trak® SuperSole®

Slip  Good  
Oil/Gas  Best  
Chemicals  Better  
Abrasions  Better  
Heat  Good  
Non-Marking  Yes

Solo Resistance Chart

Diamond Back SuperSole®

Slip  Good  
Oil/Gas  Best  
Chemicals  Better  
Abrasions  Better  
Heat  Good  
Non-Marking  Yes

Solo Resistance Chart

Vibram® Lug TC-4 Plus

Slip  Best  
Oil/Gas  Best  
Chemicals  Best  
Abrasions  Best  
Heat  Best  
Non-Marking  Yes

Solo Resistance Chart

Aztec SuperSole® 2.0

Slip  Better  
Oil/Gas  Best  
Chemicals  Best  
Abrasions  Best  
Heat  Good  
Non-Marking  Yes

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### Pull-On

#### 4448 RED WING Men's 11-inch Pull-On Boot

**Upper:** Full Grain, Waterproof Leather  
**Footbed:** ComfortForce®  
** Shank:** Fiberglass  
**Last:** 696  
**Construction:** Cement - Welt  
**Rating:** ASTM F2413-11, Mt/75/C/75, EH  
**Care:** Leather Protector, NaturSeal™  
**Sizes:** B 9-12, 13, 14 D 7-12, 13, 14, 15 EE 8-12, 13, 14 H 8-12, 13, 14

#### 2230 RED WING Men's 11-inch Pull-On Boot

**Upper:** Full Grain, Waterproof Leather  
**Footbed:** ComfortForce®  
** Shank:** Fiberglass  
**Last:** 696  
**Construction:** SuperSole® Welt  
**Rating:** ASTM F2413-11, Mt/75/C/75, EH  
**Care:** Leather Protector, NaturSeal™  
**Sizes:** B 10-12, 13, 14 D 7-12, 13, 14, 15 EE 7-12, 13, 14 H 8-12, 13

#### 2270 RED WING Men's 11-inch Pull-On Boot

**Upper:** Full Grain, Waterproof Leather  
**Footbed:** ComfortForce®  
** Shank:** Fiberglass  
**Last:** 696  
**Construction:** SuperSole® Welt  
**Rating:** ASTM F2413-11, Mt/75/C/75, EH  
**Care:** Leather Protector, NaturSeal™  
**Sizes:** B 10-12, 13, 14 D 7-12, 13, 14, 15 EE 7-12, 13, 14 H 8-12, 13

#### 83912 IRISH SETTER WORK Men's 11-inch Pull-On

**Upper:** Full Grain, Waterproof Leather  
**Footbed:** Removable Polyurethane  
** Shank:** Non-metallic  
**Last:** IS-435  
**Construction:** Welt  
**Rating:** ASTM F2413-11, Mt/75/C/75, EH  
**Care:** Leather Protector  
**Sizes:** D 8-12, 13, 14, 15, 16 EE 8-12, 13, 14

---

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- **Steel Toe** Casco de Acero
- **Aluminum Toe** Casco de Aluminio
- **Non-Metallic Toe** Casco No Metálico
- **Electrical Hazard** Di-Eléctrico
- **Puncture Resistant** Resistente a las Perforaciones
NEW

83914  IRISH SETTER WORK Men’s 12-inch Pull On

UPPER: Cordura®
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
SIZES: D 7-12,13,14 EE 8-12,13

ENDURANCE Cross Wire
Slip: Good
Oil/Gas: Best
Chemicals: Better
Abrasions: Best
Heat: Good
Non-Marking: Yes

83906  IRISH SETTER WORK Men’s 11-inch Pull-On

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 229
CONSTRUCTION: Cement - Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

Vibram® Rubber-PU
XLaim TC-4 Plus
Slip: Best
Oil/Gas: Best
Chemicals: Better
Abrasions: Best
Heat: Best
Non-Marking: Yes

5700  WORX Men’s 10-inch Pull-On Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 696
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: M 8-12,13,14 WW 8-12,13

ENDURANCE Arrowhead
Slip: Good
Oil/Gas: Best
Chemicals: Best
Abrasions: Best
Heat: Good
Non-Marking: Yes

2499  RED WING Men’s 12-inch Pull-On Boot

UPPER: Cordura®
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, MV/75/C/75, EH
SIZES: D 7-12,13,14,15 EE 8-12,13

Dual Density Mini Lug II
Slip: Better
Oil/Gas: Best
Chemicals: Better
Abrasions: Best
Heat: Good
Non-Marking: Yes
6500  WORX Men’s 10-inch Pull-On Boot

- **Upper:** Cordura®
- **Footbed:** Removable Polyurethane
- **Shank:** Steel
- **Construction:** Direct Attach Welt
- **Rating:** ASTM F2413-11, M/I/75/C/75, EH
- **Care:** Silicone
- **Sizes:** M 8-12, 13, 14 WW 8-12, 13

---

4212  RED WING Men’s 11-inch Pull-On Boot

- **Upper:** Full Grain, Waterproof Leather
- **Footbed:** Removable Polyurethane
- **Shank:** Steel
- **Construction:** Goodyear Welt
- **Rating:** ASTM F2413-11, M/I/75/C/75, EH
- **Care:** Leather Protector, NaturSeal™
- **Sizes:** D 8-12, 13, 14 EE 8-12, 13

---

83900  IRISH SETTER WORK Men’s 11-inch Pull-On Boot

- **Upper:** USA Made Full Grain, Waterproof Leather and Abrasion Resistant Nylon
- **Footbed:** Removable Polyurethane
- **Shank:** Non-metallic
- **Construction:** Direct Attach Welt
- **Rating:** ASTM F2413-11, M/I/75/C/75, EH
- **Care:** Leather Protector, NaturSeal™
- **Sizes:** D 8-12, 13, 14 EE 8-12, 13, 14

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4441  RED WING Men’s 11-inch Pull-On Boot

- **Upper:** Full Grain, Water-Resistant Leather
- **Shank:** Steel
- **Construction:** SuperSole® Welt
- **Rating:** ASTM F2413-11, M/I/75/C/75, EH
- **Care:** Boot Oil, Leather Protector
- **Sizes:** D 6-12, 13, 14 EE 7-12, 13, 14
2250  RED WING Men’s 11-inch Pull-On Boot

- Upper: Full Grain, Waterproof Leather
- Footbed: Nylon Covered Polyurethane
- Shank: Non-metallic
- Last: 230
- Construction: Cement - Welt
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Care: Leather Protector, NaturSeal™
- Sizes: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

4445  RED WING Men’s 11-inch Pull-On Boot

- Upper: Full Grain, Waterproof Leather
- Footbed: ComfortForce®
- Shank: Fiberglass
- Last: 696
- Construction: SuperSole® Welt
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Care: Leather Protector, NaturSeal™
- Sizes: B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

2271  RED WING Men’s 11-inch Pull-On Boot

- Upper: Full Grain, Waterproof Leather
- Footbed: ComfortForce®
- Shank: Fiberglass
- Last: 696
- Construction: SuperSole® Welt
- Rating: ASTM F2413-11, M/I/75/C/75, EH
- Care: Leather Protector, NaturSeal™
- Sizes: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

3049  RED WING Men’s 17-inch Pac Boot

- Upper: Polyurethane Coated Waterproof Leather
- Footbed: Nylon Covered Polyurethane
- Shank: Non-metallic
- Last: 222
- Construction: Cement
- Rating: ASTM F2413-11, M/175 C/75, SD
- Care: NaturSeal™
- Sizes: EE 6-12,13,14,15
89000 IRISH SETTER WORK Men’s 12-inch Pull-On Boot

**Upper:** Vulcanized Rubber and 4.5 mm Neoprene
**Footbed:** Removable Polyurethane
** Shank:** Steel
** Last:** JEX-ST
** Construction:** Vulcanized
** Rating:** ASTM F2413-11, MV/15/C/75, EH
** Sizes:** E 7.5-13,14,15

89002 IRISH SETTER WORK Men’s 15-inch Pull-On Boot

**Upper:** Vulcanized Rubber and 4.5 mm Neoprene
**Footbed:** Removable Polyurethane
** Shank:** Steel
** Last:** JEX-ST
** Construction:** Vulcanized
** Rating:** ASTM F2413-11, MV/15/C/75, EH
** Sizes:** E 7.5-13,14,15

89004 IRISH SETTER WORK Men’s 15-inch Pull-On

**Upper:** Polyurethane
**Footbed:** Removable 12mm Felt/Wool Liner
** Shank:** Non-metallic
** Last:** ISH-777
** Construction:** Injection
** Rating:** ASTM F2413-11, MV/15/C/75, EH
** Sizes:** D 8.5-10,11,12,13,14

59001 RED WING Men’s 17-inch Pull-On Boot

**Upper:** Polyurethane
**Footbed:** Removable Polyurethane
** Shank:** Steel
** Last:** 300
** Construction:** Direct Attach Non-Welt
** Rating:** ASTM F 2413-11, MV/15/C/75, EH PR
** Sizes:** D 7.5-12,13,14,15

This style is designed so that wearers can easily fold over the upper, or trim to a 15-inch boot.

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4479  RED WING Men’s Oxford

- Upper: Full Grain Leather
- Footbed: Nylon Covered Polyurethane
- Shank: Non-metallic
- Last: 801
- Construction: Direct Attach
- Rating: ASTM F2413-11, M/I/75/C/75, EH, Mt/75
- Care: Leather Protector, NaturSeal™
- Sizes: D 7-12,13,14 EE 8-12,13

5582  WORX Men’s Oxford

- Upper: Polyurethane Coated Leather
- Footbed: Removable Polyurethane
- Shank: Non-metallic
- Last: 882
- Construction: Cement
- Rating: ASTM F2413-11, M/I/75/C/75, EH, Mt/75
- Care: Leather Protector, Polish
- Sizes: M 7-12,13,14 WW 8-12,13
**4472 **RED WING Men's 5-inch Hiker Boot

**Upper:** Full Grain, Waterproof Leather  
**Footbed:** Nylon Covered Polyurethane  
** Shank:** TC-Tech  
**Construction:** Cement  
**Rating:** ASTM F2413-11, M|75/C75, EH , M|75  
**Care:** Leather Protector, NaturSeal™, Shoe Cream  
**Sizes:** B 9-12,13,14,15 D 6-12,13,14,15 EE 7-12,13,14 H 8-12,13

**Solo Resistance Chart**

- **Extensity™ Rubber**
  - Slip: Best
  - Oil/Gas: Best
  - Chemicals: Best
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: Yes

---

**5601 **WORX Men's 5-inch Boot

**Upper:** Full Grain Leather  
**Footbed:** Removable Polyurethane  
** Shank:** Non-metallic  
**Construction:** Cement  
**Rating:** ASTM F2413-11, M|75/C75, EH , M|75  
**Care:** Leather Protector, Polish  
**Sizes:** M 4-12,13,14 WW 8-12,13,14

**Solo Resistance Chart**

- **Rubber-PU Falcon**
  - Slip: Best
  - Oil/Gas: Best
  - Chemicals: Better
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: No

---

**5584 **WORX Men's 5-inch Boot

**Upper:** Nubuck Leather  
**Footbed:** Removable Polyurethane  
** Shank:** Steel  
**Construction:** Cement  
**Rating:** ASTM F2413-11, M|75/C75, EH , M|75  
**Care:** Leather Protector  
**Sizes:** M 4-12,13,14,15,16 WW 8-12,13,14

**Solo Resistance Chart**

- **Rubber-PU Falcon**
  - Slip: Best
  - Oil/Gas: Best
  - Chemicals: Better
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: No

---

**5586 **WORX Men's 6-inch Boot

**Upper:** Full Grain Leather  
**Footbed:** Removable Polyurethane  
** Shank:** Steel  
**Construction:** Goodyear Welt  
**Rating:** ASTM F2413-11, M|75/C75, EH , M|75  
**Care:** Boot Oil, Polish  
**Sizes:** W 4-12,13

**Solo Resistance Chart**

- **Rubber Resister**
  - Slip: Best
  - Oil/Gas: Best
  - Chemicals: Best
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: No
5610 WORX Men’s 6-inch Boot

**Upper:** Full Grain Leather
**Footbed:** Removable Polyurethane
** Shank:** Steel

**Construction:** Direct Attach Welt
**Rating:** ASTM F2413-11, MV/75/C/75, EH, Mt/75
**Care:** Leather Protector
**Sizes:** M 4-12, 13, 14, 15, 16 WW 8-12, 13, 14

5613 WORX Men’s 6-inch Boot

**Upper:** Full Grain Leather
**Footbed:** Removable Polyurethane
** Shank:** Steel

**Construction:** Direct Attach Welt
**Rating:** ASTM F2413-11, MV/75/C/75, EH, Mt/75
**Care:** Leather Protector
**Sizes:** M 7-12, 13, 14 WW 8-12, 13, 14

5686 RED WING Men’s 6-inch Boot

**Upper:** Full Grain Leather
**Footbed:** Removable Polyurethane
** Shank:** Steel

**Construction:** Goodyear Welt
**Rating:** ASTM F2413-11, MV/75/C/75, EH, Mt/75
**Care:** Boot Oil, Leather Protector
**Sizes:** M 7-12, 13, 14 WW 8-12, 13, 14

4483 RED WING Men’s 6-inch Boot

**Upper:** Full Grain Leather
**Footbed:** ComfortForce®
** Shank:** Fiberglass

**Construction:** Goodyear Welt
**Rating:** ASTM F2413-11, MV/75/C/75, EH, Mt/75
**Care:** Boot Oil, Leather Protector
**Sizes:** B 9-12, 13, 14, 15 D 6-12, 13, 14, 15, 16 EE 6-12, 13, 14, 15 H 7-12, 13, 14, 15

---

**Solo Resistance Chart**

**ENDURANCE Cross Wire**
- Slip: Good
- Oil/Gas: Best
- Chemicals: Better
- Abrasions: Best
- Heat: Good
- Non-Marking: Yes

**Rubber Resister**
- Slip: Best
- Oil/Gas: Best
- Chemicals: Better
- Abrasions: Best
- Heat: Best
- Non-Marking: Yes

**Vibram® Alpha TC-4 Plus**
- Slip: Best
- Oil/Gas: Best
- Chemicals: Best
- Abrasions: Best
- Heat: Best
- Non-Marking: Yes

**Decathlon**
- Slip: Best
- Oil/Gas: Best
- Chemicals: Best
- Abrasions: Best
- Heat: Best
- Non-Marking: Yes

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4456  RED WING Men’s 6-inch Boot

**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, MI/75/C/75, EH, MI/75  
**CARE:** Leather Protector  
**SIZES:** D 7-12, 13, 14, 15 EE 8-12, 13

**Sole Resistance Chart**  
**TPU-PU Galaxy**  
Slip: Better  
Oil/Gas: Best  
Chemicals: Best  
Abrasions: Best  
Heat: Good  
Non-Marking: Yes

---

5486  WORX Men’s 6-inch Boot

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 703  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, MI/75/C/75, EH, MI/75  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** M 7-12, 13, 14 WW 8-12, 13

**Sole Resistance Chart**  
**Rubber Resister**  
Slip: Best  
Oil/Gas: Best  
Chemicals: Better  
Abrasions: Best  
Heat: Best  
Non-Marking: Yes

---

4421  RED WING Men’s 6-inch Boot

**UPPER:** Full Grain Leather  
**FOOTBED:** Cambrelle® Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 691  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, MI/75/C/75, EH, MI/75  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12, 13, 14 EE 8-12, 13

**Sole Resistance Chart**  
**Rubber-PU Auger**  
Slip: Best  
Oil/Gas: Best  
Chemicals: Best  
Abrasions: Best  
Heat: Best  
Non-Marking: Yes

---

5626  WORX Men’s 6-inch Boot

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 703  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, MI/75/C/75, EH, MI/75  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** M 6-12, 13, 14 WW 8-12, 13

**Sole Resistance Chart**  
**Rubber Resister**  
Slip: Best  
Oil/Gas: Best  
Chemicals: Better  
Abrasions: Best  
Heat: Best  
Non-Marking: No

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4433 RED WING Men's 6-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, MV/75/C/75, EH, M/75
CARE: Leather Protector, Mink Oil, NaturSeal™
SIZES: B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 H 8-12,13

4431 RED WING Men's 6-inch Boot

UPPER: Abrasion Resistant Nylon and TPU
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: CH-691CT
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, MV/75/C/75, EH, M/75
CARE: Silicone
SIZES: D 7-12,13,14 EE 8-12,13

5489 WORX Men's 8-inch Boot

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, MV/75/C/75, EH, M/75
CARE: Boot Oil, Leather Protector
SIZES: M 8-12,13,14 WW 8-12,13

5889 RED WING Men's 8-inch Boot

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, MV/75/C/75, EH, M/75
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14
**4422 RED WING Men’s 8-inch Boot**

**Upper:** Full Grain Leather  
**Footbed:** Cambrelle® Covered Polyurethane  
**Shank:** Non-metallic  
**Last:** 691  
**Construction:** Direct Attach  
**Rating:** ASTM F2413-11, MT/75/C/75, EH, ML/75  
**Care:** Leather Protector, NaturSeal™  
**Sizes:** D 8-12, 13, 14 EE 8-12, 13

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**5828 WORX Men’s 8-inch Boot**

**Upper:** Full Grain Leather  
**Footbed:** Removable Polyurethane  
**Shank:** Steel  
**Last:** 703  
**Construction:** Goodyear Welt  
**Rating:** ASTM F2413-11, MT/75/C/75, EH, ML/75  
**Care:** Boot Oil, Leather Protector  
**Sizes:** M 7-12, 13, 14 WW 8-12, 13

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**5810 WORX Men’s 8-inch Boot**

**Upper:** Full Grain Leather  
**Footbed:** Removable Polyurethane  
**Shank:** Steel  
**Last:** 800  
**Construction:** Direct Attach Welt  
**Rating:** ASTM F2413-11, MT/75/C/75, EH, ML/75  
**Care:** Leather Protector  
**Sizes:** M 7-12, 13, 14 WW 8-12, 13, 14

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**4435 RED WING Men’s 8-inch Boot**

**Upper:** Full Grain, Waterproof Leather  
**Footbed:** Redbed™ featuring Agion® anti-microbial treatment  
**Shank:** Fiberglass  
**Last:** 694  
**Construction:** SuperSole® Welt  
**Rating:** ASTM F2413-11, MT/75/C/75, EH, ML/75  
**Care:** Leather Protector, Mink Oil, NaturSeal™  
**Sizes:** D 7-12, 13, 14, 15 EE 8-12, 13, 14 H 8-12, 13

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**Made to Order**

**5810**

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*Steel Toe Casco de Acero  
Aluminum Toe Casco de Aluminio  
Non-Metallic Toe Casco No Metálico  
Electrical Hazard Di-Eléctrico  
Puncture Resistant Resistente a las Perforaciones*
4492 RED WING Men’s 8-Inch Boot

- **UPPER:** Full Grain Leather
- **FOOTBED:** ComfortForce®
- **SHANK:** Fiberglass
- **LAST:** 694
- **CONSTRUCTION:** Goodyear Welt
- **RATING:** ASTM F2413-11, MV/75/C/75, EH, MV/75
- **CARE:** Boot Oil, Leather Protector
- **SIZES:** D 7-12,13,14,15 EE 8-12,13,14

4440 RED WING Men’s 8-Inch Boot

- **UPPER:** Abrasion Resistant Nylon and TPU
- **FOOTBED:** Cambrelle® Covered Polyurethane
- **SHANK:** Non-metallic
- **LAST:** CH-691CT
- **CONSTRUCTION:** Direct Attach
- **RATING:** ASTM F2413-11, MV/75/C/75, EH, MV/75
- **CARE:** Silicone
- **SIZES:** D 7-12,13,14 EE 8-12,13

3530 RED WING Men’s 8-Inch Boot

- **UPPER:** Full Grain, Waterproof Leather
- **FOOTBED:** Nylon Covered Polyurethane
- **SHANK:** Non-metallic
- **LAST:** 800
- **CONSTRUCTION:** Direct Attach
- **RATING:** ASTM F2413-11, MV/75/C/75, EH, MV/75, CSA Grade 1, ESR Rated, PR
- **CARE:** Leather Protector, NaturSeal™
- **SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

83820 IRISH SETTER WORK Men’s 9-Inch Boot

- **UPPER:** USA Made Full Grain, Waterproof Leather
- **FOOTBED:** Nylon Covered Polyurethane
- **SHANK:** Non-metallic
- **LAST:** 222
- **CONSTRUCTION:** Cement
- **RATING:** ASTM F2413-11, MV/75/C/75, MV/75 EH PR
- **CARE:** Leather Protector, NaturSeal™
- **SIZES:** D 7-12,13,14 EE 8-12,13,14

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**Solo Resistance Chart**

- **Decathlon**
  - Slip: Best
  - Oil/Gas: Best
  - Chemicals: Best
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: Yes

- **Rubber-PU Auger**
  - Slip: Best
  - Oil/Gas: Best
  - Chemicals: Best
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: Yes

- **Vibram® Galactic Fire and Ice**
  - Slip: Best
  - Oil/Gas: Best
  - Chemicals: Best
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: Yes

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1.888.873.5546
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**4415 RED WING** Men's 9-inch Logger-Lineman Boot

- **Upper:** Full Grain, Waterproof Leather
- **Footbed:** ComfortForce®
- ** Shank:** Lineman Steel
- **Last:** 53
- **Construction:** Goodyear Leather Welt
- **Rating:** ASTM F2413-11, M/75/C/75, Mt/75 EH PR
- **Care:** Leather Protector, NaturSeal™
- **Sizes:** B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

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**5829 WORX** Men's 10-inch Pull-On Boot

- **Upper:** Full Grain Leather
- **Footbed:** Removable Polyurethane
- **Shank:** Steel
- **Last:** 702-2
- **Construction:** Goodyear Welt
- **Rating:** ASTM F2413-11, M/75/C/75, EH , Mt/75
- **Care:** Boot Oil, Leather Protector
- **Sizes:** M 7-12,13,14 W 7-12,13

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**4436 RED WING** Men’s 11-inch Pull-On Boot

- **Upper:** Full Grain, Waterproof Leather
- **Footbed:** Redbed™ featuring Agion® anti-microbial treatment
- **Shank:** Fiberglass
- **Last:** 699
- **Construction:** SuperSole® Welt
- **Rating:** ASTM F2413-11, M/75/C/75, EH , Mt/75
- **Care:** Leather Protector, Mink Oil, NaturSeal™
- **Sizes:** B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

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**4449 RED WING** Men's 11-inch Pull-On Boot

- **Upper:** Abrasion Resistant Nylon and TPU
- **Footbed:** Cambrelle® Covered Polyurethane
- **Shank:** Non-metallic
- **Last:** SF-691
- **Construction:** Direct Attach
- **Rating:** ASTM F2413-11, M/75/C/75, EH , Mt/75
- **Care:** Silicone
- **Sizes:** D 7-12,13,14 EE 8-12,13

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**Sole Resistance Chart**

- **Vibram® Tacoma Fire and Ice**
  - Slip: Better
  - Oil/Gas: Best
  - Chemicals: Better
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: Yes

- **Rubber Resister**
  - Slip: Best
  - Oil/Gas: Best
  - Chemicals: Better
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: No

- **Horizon™ DL SuperSole®**
  - Slip: Good
  - Oil/Gas: Best
  - Chemicals: Better
  - Abrasions: Better
  - Heat: Good
  - Non-Marking: Yes

- **Rubber-PU Auger**
  - Slip: Best
  - Oil/Gas: Best
  - Chemicals: Best
  - Abrasions: Best
  - Heat: Best
  - Non-Marking: Yes

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Metatarsal Guard

4494  **RED WING Men's 11-inch Pull-On Boot**

**Upper:** Full Grain, Waterproof Leather  
**Footbed:** ComfortForce®  
** Shank:** Steel  
** Last:** 696  
** Construction:** Goodyear Welt  
** Rating:** ASTM F2413-11, Mi/75/C/75, EH, Mi/75  
** Care:** Leather Protector, NaturSeal™  
** Sizes:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

4481  **RED WING Men's 11-inch Pull-On Boot**

**Upper:** Full Grain, Waterproof Leather  
**Footbed:** ComfortForce®  
** Shank:** Steel  
** Last:** 696  
** Construction:** Goodyear Welt  
** Rating:** ASTM F2413-11, Mi/75/C/75, EH, Mi/75  
** Care:** Leather Protector, NaturSeal™  
** Sizes:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13
2321 (Black) / 2322 (Brown) RED WING Women's Slip-On

- UPPER: Full Grain Leather
- FOOTBED: Nylon Covered Polyurethane SD
- SHANK: Non-metallic
- LAST: 302
- CONSTRUCTION: Opanka
- RATING: ASTM F2413-11, FA/75/C/75, SD
- CARE: Leather Protector, Shoe Cream
- SIZES: B 5-10, 11 D 5-10 EE 5-10

 Sole Resistance Chart

Forager
- Slip: Best
- Oil/Gas: Best
- Chemicals: Best
- Abrasions: Best
- Heat: Better
- Non-Marking: No

2323 RED WING Women's Oxford

- UPPER: Full Grain, Water-Resistant Leather
- FOOTBED: Nylon Covered Polyurethane SD
- SHANK: Non-metallic
- LAST: 302
- CONSTRUCTION: Opanka
- RATING: ASTM F2413-11, FA/75/C/75, SD
- CARE: Leather Protector, Shoe Cream
- SIZES: B 5-10, 11 D 5-10 EE 5-10

 Made to order sizes are highlighted in red. Allow 7-14 days for delivery.
Women's

2324 RED WING Women's Oxford

- **UPPER:** Full Grain Leather
- **FOOTBED:** Nylon Covered Polyurethane SD
- **SHANK:** Non-metallic
- **LAST:** 302
- **CONSTRUCTION:** Opanka
- **RATING:** ASTM F2413-11, F/V/C/75, SD
- **CARE:** Leather Protector, Shoe Cream
- **SIZES:** B 5-10,11 D 5-10 EE 5-10

### Sole Resistance Chart
- **Slip:** Best
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Better
- **Non-Marking:** No

5107 WORX Women's Slip-On

- **UPPER:** Oiled Nubuck Leather
- **FOOTBED:** Removable Polyurethane-SD
- **SHANK:** Non-metallic
- **LAST:** 862
- **CONSTRUCTION:** Cement
- **RATING:** ASTM F2413-11, F/V/C/75, SD
- **CARE:** Leather Protector
- **SIZES:** M 6-10,11 WW 6-10

### Sole Resistance Chart
- **Slip:** Best
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Good
- **Non-Marking:** Yes

2382 RED WING Women's Oxford

- **UPPER:** Full Grain, Water-Resistant Leather
- **FOOTBED:** SD Foil-Felt Cushion
- **SHANK:** Steel
- **LAST:** 323
- **CONSTRUCTION:** Cement
- **RATING:** ASTM F2413-11, F/V/C/75, SD
- **CARE:** Leather Protector, Shoe Cream
- **SIZES:** D 4-10

### Sole Resistance Chart
- **Slip:** Better
- **Oil/Gas:** Best
- **Chemicals:** Better
- **Abrasions:** Better
- **Heat:** Good
- **Non-Marking:** Yes

5430 WORX Women's Oxford

- **UPPER:** Full Grain Leather
- **FOOTBED:** Removable Polyurethane-SD
- **SHANK:** Steel
- **LAST:** JDHHB
- **CONSTRUCTION:** Cement
- **RATING:** ASTM F2413-11, F/V/C/75, SD
- **CARE:** Leather Protector, Polish
- **SIZES:** M 4-10,11 W 6-10

### Sole Resistance Chart
- **Slip:** Best
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Good
- **Non-Marking:** Yes

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5103  WORX Women’s Oxford
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Nylon
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F9/75/C/75, SD
CARE: Leather Protector, Polish
SIZES: M 5-10,11 WW 6-10

5505  WORX Women’s Athletic
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F9/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 5-10,11 WW 6-10

5344  WORX Women’s Athletic
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F9/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 6-10,11 W 6-10

5108  WORX Women’s Athletic
UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F9/75/C/75, EH
CARE: Leather Protector
SIZES: M 5-10,11 W 6-10

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Women's

**5111**  WORX Women's Athletic

- **Upper:** Synthetic Leather and Nylon Mesh
- **Footbed:** Removable Polyurethane
- **Shank:** Non-metallic
- **Construction:** Cement
- **Rating:** ASTM F2413-11, F/I/75/C/75, EH
- **Sizes:** M 5-10, 11 W 6-10

---

**2334**  RED WING Women's Athletic

- **Upper:** Full Grain Leather
- **Footbed:** Nylon Covered Polyurethane
- **Shank:** Non-metallic
- **Last:** 228
- **Construction:** Cement
- **Rating:** ASTM F2413-11, F/I/75/C/75, EH
- **Care:** Leather Protector, Shoe Cream
- **Sizes:** B 5-10, 11 D 5-10 EE 5-10

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**2337**  RED WING Women's Athletic

- **Upper:** Full Grain Leather
- **Footbed:** Removable Polyurethane-SD
- **Shank:** Non-metallic
- **Last:** 228
- **Construction:** Cement
- **Rating:** ASTM F2413-11, F/I/75/C/75, SD
- **Care:** Leather Protector, Shoe Cream
- **Sizes:** B 5-10, 11 D 5-10 EE 5-10

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**6553**  WORX Women's Athletic

- **Upper:** Polyurethane Coated Leather
- **Footbed:** Removable Polyurethane
- **Shank:** Non-metallic
- **Last:** 882
- **Construction:** Cement
- **Rating:** ASTM F2413-11, F/I/75/C/75, EH
- **Care:** Leather Protector, Polish
- **Sizes:** M 6-10, 11 WW 6-10

---

**Return to Table of Contents**
5110  WORX Women’s Athletic
UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 5-10,11 WW 6-10

5433  WORX Women’s Chukka
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: JDHHB
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Protector, Polish
SIZES: M 4-10,11 W 6-10

5169  WORX Women’s 6-inch Hiker Boot
UPPER: Suede Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, Nubuck/Suede Cleaner Kit
SIZES: M 5-10,11 WW 6-10

2380  RED WING Women’s 5-inch Hiker Boot
UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: TC-Tech
LAST: 697
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 5-10 D 5-10 EE 6-10

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Women’s

2326 RED WING Women’s 6-inch Boot

UPPER: Full Grain Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 100
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 6-10 D 6-10 EE 4-6½ 7-10

2345 WOX Women’s 6-inch Boot

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Boot Oil, Polish
SIZES: M 6-10,11 W 6-10

2340 RED WING Women’s 5-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 5-10,11 D 5-10 EE 6-10

2327 RED WING Women’s 5-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 6-10,11 D 6-10

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2325  RED WING Women's 5-inch Hiker Boot

- **UPPER:** Full Grain, Waterproof Leather
- **FOOTBED:** Nylon Covered Polyurethane
- **SHANK:** TC-Tech
- **LAST:** 697
- **CONSTRUCTION:** Cement
- **RATING:** ASTM F2413-11, F075/C/75, MT/75 EH
- **CARE:** Leather Protector, NaturSeal™, Shoe Cream
- **SIZES:** B 5-10, D 5-10 EE 6-10

---

3540  RED WING Women's 5-inch Boot

- **UPPER:** Full Grain, Waterproof Leather
- **FOOTBED:** Nylon Covered Polyurethane
- **SHANK:** Non-metallic
- **LAST:** 800
- **CONSTRUCTION:** Direct Attach
- **RATING:** ASTM F2413-11, F075/C/75, EH CSA Grade 1, ESR Rated, PR
- **CARE:** Leather Protector, NaturSeal™
- **SIZES:** B 5-10, D 5-10 EE 6-10

---

83200 IRISH SETTER WORK Women's 6-Inch Boot

- **UPPER:** Full Grain, Waterproof Leather
- **FOOTBED:** Removable Polyurethane
- **SHANK:** Non-metallic
- **LAST:** 220
- **CONSTRUCTION:** Cement - Welt
- **RATING:** ASTM F2413-11, F075/C/75, EH
- **CARE:** Leather Protector, NaturSeal™
- **SIZES:** B 5-10, D 5-10 EE 6-10

---

5182  WORX Women's Oxford

- **UPPER:** Polyurethane Coated Leather
- **FOOTBED:** Removable Polyurethane
- **SHANK:** Non-metallic
- **LAST:** 882
- **CONSTRUCTION:** Cement
- **RATING:** ASTM F2413-11, F075/C/75, MT/75 EH
- **CARE:** Leather Protector, Polish
- **SIZES:** M 6-10, W 6-10

---

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- **Metatarsal Guard**
- **Prottección Metatarsal**
- **Static-Dissipative**
- **Anti-Estática**
- **Waterproof**
- **A Prueba de Agua/Impermeable**
- **Insulated**
- **Aislamiento Térmico**

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**redwingsafety.com**
MEN’S STYLES IN WOMEN’S SIZES

More options for women

In addition to our 27 women’s styles, we also show a selection of men’s styles that could be considered for women. The following styles are specially selected from our larger product offering based on women’s fit compatibility. Use the chart below to easily convert men’s to women’s sizes.

Men’s to Women’s Size Comparison Chart

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</table>

Please note that there is no real standard for converting shoes. Your best option is to have your foot measured professionally at a local shoe store and get the Men’s and Women’s sizes directly from the measurement device.

More options for women

In addition to our 27 women’s styles, we also show a selection of men’s styles that could be considered for women. The following styles are specially selected from our larger product offering based on women’s fit compatibility. Use the chart below to easily convert men’s to women’s sizes.

Men’s to Women’s Size Comparison Chart

Please note that there is no real standard for converting shoes. Your best option is to have your foot measured professionally at a local shoe store and get the Men’s and Women’s sizes directly from the measurement device.
2408 RED WING
Men’s 8-inch Boot
Pg. 49

2491 RED WING
Men’s 8-inch Boot
Pg. 54

2412 RED WING
Men’s 8-inch Boot
Pg. 57

2231 RED WING
Men’s 11-inch Pull-On Boot
Pg. 63

4418 RED WING
Men’s 6-inch Logger Boot
Pg. 60

4473 RED WING
Men’s 8-inch Boot
Pg. 53

5803 WORX
Men’s 8-inch Boot
Pg. 53

2218 RED WING
Men’s 9-inch Logger-Lineman Boot
Pg. 59

2231 RED WING
Men’s 11-inch Pull-On Boot
Pg. 74

5601 WORX
Men’s 5-inch Boot
Pg. 74

5584 WORX
Men’s 5-inch Boot
Pg. 74

5586 WORX
Men’s 6-inch Boot
Pg. 74

5601 WORX
Men’s 5-inch Boot
Pg. 74

5584 WORX
Men’s 5-inch Boot
Pg. 74

4483 RED WING
Men’s 6-inch Boot
Pg. 75
STATIC-DISSIPATIVE
PROTECT ELECTRICAL DEVICES FROM DAMAGE CAUSED BY THE TRANSMISSION OF ELECTRICAL SPARKS

34 STYLES

6701 RED WING
Men’s Oxford

8701 RED WING
Men’s Oxford

5503 WORX
Men’s Slip-On

5504 WORX
Men’s Slip-On

6700 RED WING
Men’s Slip-On

6702 RED WING
Men’s Slip-On

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6703 RED WING Men’s Oxford
Pg. 21

6704 RED WING Men’s Oxford
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6618 RED WING Men’s Oxford
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6659 RED WING Men’s Oxford
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5022 WORX Men’s Oxford
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5411 WORX Men’s Oxford
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5509 WORX Men’s Athletic
Pg. 29

5373 WORX Men’s Athletic
Pg. 29

5374 WORX Men’s Athletic
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6329 RED WING Men’s Athletic
Pg. 27

6337 RED WING Men’s Athletic
Pg. 27

5014 WORX Men’s Chukka
Pg. 25

Static Dissipative

Insulated Aislamiento Térmico

Metatarsal Guard Protección Metatarsal

Waterproof A Prueba de Agua/Impermeable

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Static Dissipative Soft Toe

Soft Toe Options for Electro-static Dissipative

These styles include the same purpose-built features as our safety toe footwear, without the protective toe cap. For a complete listing of all soft toe styles, visit our web site at redwingsafety.com.

8618  RED WING  Men’s Oxford
UPPER: Full Grain Leather
FOOTBED: FoamTech™ SD
LAST: 216
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13,14 D 6-12,13,14,15 E 7-12 EEE 6-12,13,14

Sole Resistance Chart
Maxum® Lite SD Cross Country
Slip: Better
Oil/Gas: Better
Chemicals: Better
Abrasions: Best
Heat: Good
Non-Marking: Yes

8700  RED WING  Men’s Slip-On
UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

Sole Resistance Chart
Forager
Slip: Best
Oil/Gas: Best
Chemicals: Best
Abrasions: Best
Heat: Better
Non-Marking: No

8702  RED WING  Men’s Slip-On
UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

Sole Resistance Chart
Forager
Slip: Best
Oil/Gas: Best
Chemicals: Best
Abrasions: Best
Heat: Better
Non-Marking: No
8703  RED WING Men’s Oxford
UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

8704  RED WING Men’s Oxford
UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15 EE 8-12,13 H 8-12,13

5511  WORX Men’s Oxford
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD, SD
CARE: Leather Protector, Polish
SIZES: M 7-12,13 WW 8-12,13

4053  RED WING Men’s Slip-On
UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13 D 7-12,13,14,15 EE 8-12,13
Static Dissipative Soft Toe

**4054 RED WING Men’s Slip-On**

**Upper:** Full Grain Leather  
**Footbed:** Nylon Covered Polyurethane SD  
**Shank:** Non-metallic  
**Last:** 225  
**Construction:** Opanka  
**Rating:** ASTM F2892-11, SD  
**Care:** Leather Protector, Shoe Cream  
**Sizes:** B 9-12,13 D 7-12,13,14,15 EE 8-12,13

**Sole Resistance Chart**

- **Slip:** Best  
- **Oil/Gas:** Best  
- **Chemicals:** Best  
- **Abrasions:** Best  
- **Heat:** Better  
- **Non-Marking:** No

**8329 RED WING Men’s Athletic**

**Upper:** Full Grain Leather  
**Footbed:** Removable Polyurethane-SD  
**Shank:** Non-metallic  
**Last:** 228  
**Construction:** Cement  
**Rating:** ASTM F2892-11, SD  
**Care:** Leather Protector, Shoe Cream  
**Sizes:** B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13

**Sole Resistance Chart**

- **Slip:** Best  
- **Oil/Gas:** Better  
- **Chemicals:** Best  
- **Abrasions:** Best  
- **Heat:** Better  
- **Non-Marking:** No

**837 RED WING Men’s Athletic**

**Upper:** Full Grain Leather  
**Footbed:** Removable Polyurethane-SD  
**Shank:** Non-metallic  
**Last:** 228  
**Construction:** Cement  
**Rating:** ASTM F2892-11, SD  
**Care:** Leather Protector, Shoe Cream  
**Sizes:** B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13

**Sole Resistance Chart**

- **Slip:** Best  
- **Oil/Gas:** Better  
- **Chemicals:** Best  
- **Abrasions:** Best  
- **Heat:** Better  
- **Non-Marking:** No

**8662 RED WING Men’s Chukka**

**Upper:** Full Grain, Water-Resistant Leather  
**Footbed:** FoamTech™ SD  
**Last:** 216  
**Construction:** Cement  
**Rating:** ASTM F2892-11, SD  
**Care:** Leather Protector, NaturSeal™  
**Sizes:** B 10-12,13 D 8-12,13,14 E 9-12 EEE 8-12,13,14

**Sole Resistance Chart**

- **Maxum® Lite SD Cross Country**  
  - **Slip:** Better  
  - **Oil/Gas:** Better  
  - **Chemicals:** Better  
  - **Abrasions:** Best  
  - **Heat:** Good  
  - **Non-Marking:** Yes

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- **ST Steel Toe**  
- **AT Aluminum Toe**  
- **NT Non-Metallic Toe**  
- **EH Electrical Hazard**  
- **PR Puncture Resistant**
5530  WORX Women’s Oxford

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: J9011
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD, SD
CARE: Leather Protector, Polish
SIZES: M 5-10,11 W 6-10

1637  RED WING Women’s Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 6-10,11 D 6-10

1620  RED WING Women’s Slip-On

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Opanka
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

1621  RED WING Women’s Slip-On

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Opanka
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

Women’s Static Dissipative Soft Toe

Crosscut Wedge
Slip  Best
Oil/Gas  Best
Chemicals  Best
Abrasions  Best
Heat  Better
Non-Marking  Yes

Rubber-EVA Viper
Slip  Best
Oil/Gas  Better
Chemicals  Best
Abrasions  Best
Heat  Better
Non-Marking  No

Forager
Slip  Best
Oil/Gas  Best
Chemicals  Best
Abrasions  Best
Heat  Better
Non-Marking  No

Metallic

Metatarsal Guard
Protección Metatarsal
Static-Dissipative
Anti-estática
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Women’s Static Dissipative Soft Toe

1623  RED WING Women’s Oxford
UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LANT: 302
CONSTRUCTION: Opanka
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10, 11 D 5-10 EE 5-10

1624  RED WING Women’s Oxford
UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LANT: 302
CONSTRUCTION: Opanka
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10, 11 D 5-10 EE 5-10

Sole Resistance Chart
FORAGER
Slip  Best
Oil/Gas  Best
Chemicals  Best
Abrasions  Best
Heat  Better
Non-Marking  No

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PUNCTURE RESISTANT

ADDITIONAL PROTECTION FROM UNDERFOOT HAZARDS USING AN INTEGRAL PROTECTIVE MATERIAL THAT MEETS ASTM REQUIREMENTS

29 STYLES

3533 RED WING
Men’s Oxford

Pg. 23

3510 RED WING
Men’s 6-inch Romeo

Pg. 37

3501 RED WING
Men’s 5-inch Hiker Boot

Pg. 33

3502 RED WING
Men’s 5-inch Hiker Boot

Pg. 33

3526 RED WING
Men’s 6-inch Boot

Pg. 41

5800 WORX
Men’s 6-inch Boot

Pg. 41

Metatarsal Guard
Static-Dissipative
Waterproof
Insulated

Metatarsal
Anti-Estática
A Prueba de Agua
Aislamiento Térmico

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<td>Men's 8-inch Boot</td>
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- **ST**: Steel Toe
- **AT**: Aluminum Toe
- **NT**: Non-Metallic Toe
- **EH**: Electrical Hazard
- **PA**: Puncture Resistant
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<td>9-inch Boot</td>
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<td>Red Wing</td>
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<td>Men's</td>
<td>11-inch Pull-On Boot</td>
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**Puncture Resistant**

**Static-Dissipative**

**Waterproof**

**Insulated**

**Metatarsal Guard**

**Protección Metatarsal**

**Anti-Estática**

**A Prueba de Agua/Impermeable**

**Aislamiento Térmico**

**A Prueba de Agua/Impermeable**

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NON-METALLIC

SAFE AND SECURE, THE LIGHTWEIGHT STYLES SATISFY A VARIETY OF REQUIREMENTS, INCLUDING SECURITY, COLD TEMPERATURE ENVIRONMENTS AND ELECTRICAL CONCERNS.

61 STYLES

6558 WORX
Men's Slip-On

6504 WORX
Men's Slip-On

6550 WORX
Men's Oxford

6510 WORX
Men's Oxford

6555 WORX
Men's Athletic

6513 WORX
Men's Chukka

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Non-Metallic

5601 WORX  
Men's 5-inch Boot

4456 RED WING  
Men's 6-inch Boot

4421 RED WING  
Men's 6-inch Boot

4431 RED WING  
Men's 6-inch Boot

4422 RED WING  
Men's 8-inch Boot

4440 RED WING  
Men's 8-inch Boot

3530 RED WING  
Men's 8-inch Boot

83820 IRISH SETTER WORK  
Men's 9-inch Boot

4449 RED WING  
Men's 11-inch Pull-On Boot

Women's

5107 WORX  
Women's Slip-On

5110 WORX  
Women's Athletic

6553 WORX  
Women's Athletic

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**2340 RED WING**
Women’s 5-inch Boot

**2380 RED WING**
Women’s 5-inch Hiker Boot

**2325 RED WING**
Women’s 5-inch Hiker Boot

**3540 RED WING**
Women’s 5-inch Boot

**Non-Metallic**

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---

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Metatarsal Guard
Protección Metatarsal

Static-Dissipative
Anti-Estática

Waterproof
A Prueba de Agua/Impermeable

Insulated
Aislamiento Térmico

---

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UNIFORM TACTICAL
COMFORTABLE SUPPORT, DURABLE PROTECTION, STYLED WITH YOUR APPEARANCE IN MIND
83 STYLES

6510 WORX
Men’s Oxford
MT EH
Pg. 23

8701 RED WING
Men’s Oxford
ST
Pg. 18

6646 RED WING
Men’s Slip-On
ST EH
Pg. 19

6700 RED WING
Men’s Slip-On
AT PR
Pg. 21

5504 WORX
Men’s Slip-On
MT ER
Pg. 20

6703 RED WING
Men’s Oxford
AT PR
Pg. 21

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Steel Toe
Casco de Acero

Aluminum Toe
Casco de Aluminio

Non-Metallic Toe
Casco No Metálico

Electrical Hazard
Di-Eléctrico

Puncture Resistant
Resistente a las Perforaciones
Uniform Tactical

6552 WORX
Men’s 4-inch Hiker Boot
Pg. 30

6680 RED WING
Men’s 5-inch Hiker Boot
Pg. 32

6690 RED WING
Men’s 6-inch Hiker Boot
Pg. 33

5609 WORX
Men’s 6-inch Boot
Pg. 41

5661 WORX
Men’s 6-inch Boot
Pg. 40

5266 WORX
Men’s 6-inch Boot
Pg. 35

2234 RED WING
Men’s 6-inch Boot
Pg. 36

2223 RED WING
Men’s 6-inch Boot
Pg. 37

83612 IRISH SETTER WORK
Men’s 6-inch Boot
Pg. 38

5335 WORX
Men’s 6-inch Boot
Pg. 40

3507 RED WING
Men’s 6-inch Boot
Pg. 41

5618 WORX
Men’s 6-inch Boot
Pg. 36

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ST Steel Toe
Casco de Acero

AT Aluminum Toe
Casco de Aluminio

NT Non-Metallic Toe
Casco No Metálico

EH Electrical Hazard
Di-Electrico

PA Puncture Resistant
Resistente a las Perforaciones
4053 RED WING Men’s Slip-On
UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13 D 7-12,13,14,15 EE 8-12,13

5511 WORKS Men’s Oxford
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD, SD
CARE: Leather Protector, Polish
SIZES: M 7-12,13 WW 8-12,13

8618 RED WING Men’s Oxford
UPPER: Full Grain Leather
FOOTBED: FoamTech™ SD
LAST: 216
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13,14 D 6-12,13,14,15 E 7-12 EEE 6-12,13,14

8636 RED WING Men’s Oxford
UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Leather Covered Polyurethane
SHANK: H-Tech Stabilizer
LAST: 701
CONSTRUCTION: Strobel Stitched - Cement
RATING: ASTM F2892-11, EH
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

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### Uniform Tactical Soft Toe

**107 RED WING Men’s Oxford**

- **Upper:** Full Grain, Water-Resistant Leather
- **Footbed:** ComfortForce®
- ** Shank:** Fiberglass
- ** Last:** 504
- ** Construction:** SuperSole® Welt
- ** Rating:** ASTM F2892-11, EH
- ** Care:** Leather Protector, Shoe Cream
- ** Sizes:** B 9-12, 13 C 10-12, 13 D 5-12, 13, 14, 15, 16 E 7-12, 13, 14 EE 6-12, 13, 14 H 6-12, 13, 14

**Odyssey SuperSole®**
- **Slip:** Good
- **Oil/Gas:** Best
- **Chemicals:** Better
- **Abrasions:** Better
- **Heat:** Good
- **Non-Marking:** Yes

---

**133 RED WING Men’s Oxford**

- **Upper:** Full Grain, Water-Resistant Leather
- **Footbed:** Nylon Covered Polyurethane
- ** Shank:** Non-metallic
- ** Last:** 801
- ** Construction:** Direct Attach
- ** Rating:** ASTM F2892-11, EH
- ** Care:** Leather Protector, NaturSeal™, Shoe Cream
- ** Sizes:** B 10-12, 13, 14 D 7-12, 13, 14, 15 EE 8-12, 13, 14

**TPU-PU Galaxy**
- **Slip:** Better
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Good
- **Non-Marking:** Yes

---

**8700 RED WING Men’s Slip-On**

- **Upper:** Full Grain, Water-Resistant Leather
- **Footbed:** Nylon Covered Polyurethane SD
- ** Shank:** Non-metallic
- ** Last:** 225
- ** Construction:** Opanka
- ** Rating:** ASTM F2892-11, SD
- ** Care:** Leather Protector, Shoe Cream
- ** Sizes:** B 10-12, 13, 14 D 7-12, 13, 14, 15 EE 8-12, 13

**Forager**
- **Slip:** Best
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Better
- **Non-Marking:** No

---

**8703 RED WING Men’s Oxford**

- **Upper:** Full Grain, Water-Resistant Leather
- **Footbed:** Nylon Covered Polyurethane SD
- ** Shank:** Non-metallic
- ** Last:** 225
- ** Construction:** Opanka
- ** Rating:** ASTM F2892-11, SD
- ** Care:** Leather Protector, Shoe Cream
- ** Sizes:** B 10-12, 13, 14 D 7-12, 13, 14, 15 EE 8-12, 13 H 8-12, 13

**Forager**
- **Slip:** Best
- **Oil/Gas:** Best
- **Chemicals:** Best
- **Abrasions:** Best
- **Heat:** Better
- **Non-Marking:** No
6333  WORX Men’s Oxford
UPPER: Polyurethane Coated Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 7-12,13

6551  WORX Men’s Oxford
UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement
CARE: Leather Protector, Polish
SIZES: M 8-12,13,14,15 WW 8-12,13,14,15

8337  RED WING Men’s Athletic
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13

6266  WORX Men’s 6-inch Boot
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2892-11, EH
CARE: Leather Protector, Polish
SIZES: M 4-12,13,14 WW 8-12,13

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redwingsafety.com
Uniform Tactical Soft Toe

**607 RED WING Men’s 6-inch Boot**
- **Upper:** Full Grain, Water-Resistant Leather
- **Footbed:** ComfortForce®
- **Shank:** Fiberglass
- **Last:** 695
- **Construction:** Dual Density Supersole® Welt
- **Rating:** ASTM F2892-11, EH
- **Care:** Leather Protector, NaturSeal™, Shoe Cream
- **Sizes:** A 10-12,13,14 B 8-12,13,14,15 C 8-12,13 D 6-12,13,14,15,16 E 7-12,13,14,15

**923 RED WING Men’s 6-inch Boot**
- **Upper:** Full Grain Leather
- **Footbed:** Redbed™ featuring Agion® anti-microbial treatment
- **Shank:** Fiberglass
- **Last:** 694
- **Construction:** SuperSole® Welt
- **Rating:** ASTM F2892-11, EH
- **Care:** Boot Oil, Leather Protector, Shoe Cream
- **Sizes:** A 10-12,13,14 B 9-12,13,14,15 C 9-12,13 D 6-12,13,14,15,16 E 8-12,13 EE 6-12,13,14,15 H 8-12,13

**6235 WORX Men’s 6-inch Boot**
- **Upper:** Full Grain Leather
- **Footbed:** Removable Polyurethane
- **Shank:** Steel
- **Last:** 702
- **Construction:** Goodyear Welt
- **Rating:** ASTM F2892-11, EH
- **Care:** Leather Protector, Polish
- **Sizes:** M 6-12,13 WW 7-12,13

**6286 WORX Men’s 8-inch Boot**
- **Upper:** Full Grain Leather
- **Footbed:** Removable Polyurethane
- **Shank:** Non-metallic
- **Last:** 691
- **Construction:** Direct Attach
- **Rating:** ASTM F2892-11, EH
- **Care:** Leather Protector, Polish
- **Sizes:** M 7-12,13,14 WW 8-12,13

**Sole Resistance Chart**
- **Aztec SuperSole® 2.0**
  - **Slip:** Better
  - **Oil/Gas:** Best
  - **Chemicals:** Best
  - **Abrasions:** Best
  - **Heat:** Good
  - **Non-Marking:** Yes

- **Horizon™ SuperSole®**
  - **Slip:** Good
  - **Oil/Gas:** Best
  - **Chemicals:** Better
  - **Abrasions:** Better
  - **Heat:** Good
  - **Non-Marking:** Yes

- **StarGrip® Mens**
  - **Slip:** Best
  - **Oil/Gas:** Best
  - **Chemicals:** Best
  - **Abrasions:** Best
  - **Heat:** Better
  - **Non-Marking:** Yes

- **PU Cascade I**
  - **Slip:** Better
  - **Oil/Gas:** Best
  - **Chemicals:** Best
  - **Abrasions:** Best
  - **Heat:** Good
  - **Non-Marking:** Yes

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1426  **RED WING** Men’s 8-inch Boot
UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 695
CONSTRUCTION: Dual Density Supersole® Welt
RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13

968  **RED WING** Men’s 10-inch Pull-On Boot
UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Steel
LAST: 55
CONSTRUCTION: Goodyear Leather Welt
CARE: Boot Oil, Leather Protector, Shoe Cream
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14

1125  **RED WING** Men’s 11-inch Pull-On Boot
UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Single density ComfortForce®
SHANK: Steel
LAST: 199
CONSTRUCTION: Supersole® Welt
RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14

6106  **WORX** Women’s Slip-On
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 914
CONSTRUCTION: Direct Attach
CARE: Leather Protector, Polish
SIZES: M 6-10,11 WW 6-10

---

**Solo Resistance Chart**

<table>
<thead>
<tr>
<th>Aztec SuperSole® 2.0</th>
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<tbody>
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<td>Abrasions: Best</td>
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<tr>
<td>Heat: Good</td>
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<td>Non-Marking: Yes</td>
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<th>Vibram® Laramie</th>
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<td>Oil/Gas: Best</td>
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<td>Chemicals: Best</td>
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<tr>
<td>Abrasions: Best</td>
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<td>Heat: Best</td>
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<table>
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<tr>
<th>Pathfinder™ SuperSole®</th>
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<td>Abrasions: Better</td>
</tr>
<tr>
<td>Heat: Good</td>
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<table>
<thead>
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<th>StarGrip® Womens</th>
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<td>Abrasions: Best</td>
</tr>
<tr>
<td>Heat: Better</td>
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<td>Non-Marking: Yes</td>
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</table>
Uniform Tactical Soft Toe

4174  RED WING Women’s Oxford
UPPER: Full Grain Leather
FOOTBED: Polyurethane
SHANK: Non-metallic
LAST: RDS801-5L
CONSTRUCTION: Cement
CARE: Leather Protector, Shoe Cream
SIZES: M 5-10,11,12 W 6-10,11,12

5530  WORX Women’s Oxford
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: JDHHB
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD, SD
CARE: Leather Protector, Polish
SIZES: M 5-10,11,12 W 6-10

6554  WORX Women’s Athletic
UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement
CARE: Leather Protector, Polish
SIZES: M 6-10,11 WW 6-10

1637  RED WING Women’s Athletic
UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 6-10,11 D 6-10

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Uniform Tactical Soft Toe Electro-Static Dissipative

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Men’s Oxford
Pg. 96

8700  RED WING
Men’s Slip-On
Pg. 96

8703  RED WING
Men’s Oxford
Pg. 97

5511  WORX
Men’s Oxford
Pg. 97

4053  RED WING
Men’s Slip-On
Pg. 97

8337  RED WING
Men’s Athletic
Pg. 98

5530  WORX
Women’s Oxford
Pg. 99

1637  RED WING
Women’s Athletic
Pg. 99

1620  RED WING
Women’s Slip-On
Pg. 99

1623  RED WING
Women’s Oxford
Pg. 100

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U.S. manufacturing continues to be an important part of the one-hundred-plus-year heritage of Red Wing Shoe Company. More than 60% of Red Wing brand footwear is either made entirely in the U.S. or is assembled in the U.S. with imported materials. Less than 40% of Red Wing styles are made complete elsewhere, at a time when 98% of all footwear sold in the U.S. today is made offshore. All Red Wing branded footwear, regardless where it’s manufactured, meets Red Wing’s high standards for quality, fit and performance. Many shoes made overseas even utilize Red Wing leather shipped from the U.S.

Red Wing Shoe Company operates two U.S. manufacturing plants. They are located in Red Wing, Minnesota, with a union workforce, and in Potosi, Missouri with a non-union workforce. These plants employ more than 800 skilled shoemakers and support staff in well-paying jobs. Red Wing also owns and operates, as a subsidiary, its own tannery in Red Wing, with a union workforce of more than 150 people.

These operations annually produce more than 1.5 million pairs of U.S.A.-made/assembled work boots and other footwear. All design and most materials testing takes place within Red Wing facilities.

Additionally, Red Wing Shoe Company owns and operates more than 140 Red Wing Stores in the U.S., employing more than 500 retail store managers, truck drivers and sales associates. Together with Red Wing’s corporate staff, total U.S. employment at Red Wing Shoe Company and its tannery exceeds 1,500 people. Red Wing also indirectly supports hundreds of additional U.S. retail jobs at more than 250 independently-owned Red Wing Stores.

For competitive reasons, Red Wing will continue to make select footwear styles outside the U.S. However, the company is committed to maintaining its U.S. production capabilities.
### U.S. Manufactured

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<th>Model</th>
<th>Part Number</th>
<th>Description</th>
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<td>RED WING</td>
<td>Men’s 5-inch Hiker Boot</td>
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<td>RED WING</td>
<td>Men’s 5-inch Hiker Boot</td>
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<td>2245</td>
<td>RED WING</td>
<td>Men’s 6-inch Boot</td>
<td>36</td>
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<td>RED WING</td>
<td>Men’s 6-inch Boot</td>
<td>37</td>
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<td>RED WING</td>
<td>Men’s 6-inch Boot</td>
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<th>Selections</th>
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<td>ST Steel Toe Casco de Acero</td>
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<td>AT Aluminum Toe Casco de Aluminio</td>
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<tr>
<td>NT Non-Metallic Toe Casco No Metálico</td>
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<tr>
<td>EH Electrical Hazard Di-Electrico</td>
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<tr>
<td>PA Puncture Resistant Resistente a las Perforaciones</td>
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Red Wing Men's 6-inch Boot

2404 Red Wing
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4425 Red Wing
PG. 47

2206 Red Wing
PG. 47

Red Wing Men's 6-inch Boot

4483 Red Wing
PG. 75

4433 Red Wing
PG. 77

2233 Red Wing
PG. 48

Red Wing Men's 8-inch Boot

2238 Red Wing
PG. 49

2408 Red Wing
PG. 49

82408 Red Wing
PG. 49

Red Wing Men's 8-inch Boot

2202 Red Wing
PG. 48

2264 Red Wing
PG. 49

4473 Red Wing
PG. 53

U.S. Manufactured

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Metatarsal Guard
Protección Metatarsal

Static-Dissipative
Anti-estática

Waterproof
A Prueba de Agua/Impermeable

Insulated
Aislamiento Térmico

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59001 RED WING
Men's 17-inch Pull-On Boot
Pg. 72
NEW

2382 RED WING
Women's Oxford
Pg. 84

2380 RED WING
Women's 5-inch Hiker Boot
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2325 RED WING
Women's 5-inch Hiker Boot
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2326 RED WING
Women's 6-inch Boot
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U.S. Manufactured

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Red Wing Shoes Footwear Care and Accessories

Lengthen the life of your investment with Red Wing care products

Boots that are purpose-built for rugged, wet or rough work environments require personal attention and proper care. The long-term life and daily comfort of your footwear will be prolonged by taking a few minutes to apply the proper boot care products.

Red Wing has many products to make boots last longer. Before making a purchase, verify your selection by referring to the care specification for your specific footwear style number.

<table>
<thead>
<tr>
<th>Product Type</th>
<th>Item Number</th>
<th>Description</th>
</tr>
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<tbody>
<tr>
<td>A Brush</td>
<td>95164</td>
<td>(12) brush measures approx. 6&quot; x 2&quot;</td>
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<tr>
<td>B Leather Cleaner</td>
<td>95163</td>
<td>(24) 4 oz. containers with brush applicator</td>
</tr>
<tr>
<td>C Nubuck/Suede Cleaner Kit</td>
<td>95166</td>
<td>(12 per case)</td>
</tr>
<tr>
<td>D Saddle Soap Paste</td>
<td>95136</td>
<td>(12 per case)</td>
</tr>
<tr>
<td>E Dauber</td>
<td>95165</td>
<td>(24) dauber measures approx. 4&quot; long &amp; 11/2&quot; in diameter</td>
</tr>
<tr>
<td>F Oiled Leather MAX™</td>
<td>95135</td>
<td>(6) oiled sponges</td>
</tr>
<tr>
<td>G Paste Wax</td>
<td>95127</td>
<td>Black NEW 95131: Brown (12) 3 oz. containers</td>
</tr>
<tr>
<td>H Leather Conditioner</td>
<td>95140</td>
<td>(24) 6 oz. containers</td>
</tr>
<tr>
<td>I Mink Oil</td>
<td>95160</td>
<td>(24) 25/8 oz. containers 95122: (48) 75 oz. containers</td>
</tr>
<tr>
<td>J Black Leather Conditioner</td>
<td>95126</td>
<td>(24) 25/8 oz. containers</td>
</tr>
<tr>
<td>K All Natural Boot Oil</td>
<td>95132</td>
<td>(24) 8 oz. containers</td>
</tr>
<tr>
<td>L Naturseal™</td>
<td>95144</td>
<td>(24) 4 oz. containers-liquid 95145: (24) 4 oz. containers-paste 95146: 1 gallon-liquid</td>
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<tr>
<td>M Boot Oil</td>
<td>95120: (48)</td>
<td>3/4 fluid oz. cans 95130: (24) 8 fluid oz. cans 95150: (1) 1 gallon 95151: (12) 32 fluid oz. containers 95152: (12) 16 oz. oil containers w/adjustable brush-empty</td>
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<tr>
<td>N Empty Naturseal™ Bottle With Brush</td>
<td>95153: (12/case)</td>
<td>16 oz. containers</td>
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<tr>
<td>O All Natural Leather Dressing</td>
<td>95142: (24)</td>
<td>(4 oz. containers</td>
</tr>
<tr>
<td>Q Leather Protector</td>
<td>95162: (12)</td>
<td>4 oz. non-aerosol pumps</td>
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<tr>
<td>R Silicone</td>
<td>95110: (24)</td>
<td>4 oz. cans-dauber 95115: (24) 6 fl. oz. spray pumps 95155: (1) 1 gallon</td>
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<tr>
<td>S SHO Goo®</td>
<td>95124: (12)</td>
<td>3.7 fl. oz. tubes</td>
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<td>T Toe Armor™</td>
<td>95128: Brown 95129: Black (6) 2 oz. containers</td>
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<td>U TUFF TOE®</td>
<td>95133: Black 95134: Brown (12) 1.7 fl. oz. containers</td>
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Three Easy Steps
1- Clean
Before you can apply conditioners and protectors, you need to have a clean surface.
- Brush 95164: (12) brush measures approx. 6" x 2"
- Leather Cleaner 95163: (24) 4 oz. containers with brush applicator
- Nubuck/Suede Cleaner Kit 95166: (12 per case)
- Saddle Soap Paste 95136: (12 per case)
- Dauber 95165: (24) dauber measures approx. 4" long & 11/2" in diameter

2- Condition
When you condition boots, you help preserve the life of the leather.
- Oiled Leather MAX™ 95135: (6) oiled sponges
- Paste Wax 95127: Black NEW 95131: Brown (12) 3 oz. containers
- Leather Conditioner 95140: (24) 6 oz. containers
- Mink Oil 95160: (24) 25/8 oz. containers 95122: (48) 75 oz. containers
- Black Leather Conditioner 95126: (24) 25/8 oz. containers
- All Natural Boot Oil 95132: (24) 8 oz. containers
- Naturseal™ 95144: (24) 4 oz. containers-liquid 95145: (24) 4 oz. containers-paste 95146: 1 gallon-liquid
- Boot Oil 95120: (48) 3/4 fluid oz. cans 95130: (24) 8 fluid oz. cans 95150: (1) 1 gallon 95151: (12) 32 fluid oz. containers 95152: (12) 16 oz. oil containers w/adjustable brush-empty
- Empty Naturseal™ Bottle With Brush 95153: (12/case) 16 oz. containers
- All Natural Leather Dressing 95142: (24) 4 oz. containers

3- Protect
Add extra protection to help preserve your footwear investment.
- Leather Protector 95162: (12) 4 oz. non-aerosol pumps
- Silicone 95110: (24) 4 oz. cans-dauber 95115: (24) 6 fl. oz. spray pumps 95155: (1) 1 gallon
- SHO Goo® 95124: (12) 3.7 fl. oz. tubes
- Toe Armor™ 95128: Brown 95129: Black (6) 2 oz. containers
- TUFF TOE® 95133: Black 95134: Brown (12) 1.7 fl. oz. containers
- Boot Bumper™ 95182: Black 95183: Dark Brown 95184: Tan 95185: Multi-pack display (12 per case) Size: One size fits all

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Purpose-built accessories for your jobsite

From footbeds to safety glasses, work gloves to heavy-duty socks, we've got you covered.

Over 180 Accessories  Socks  Footbeds  Gloves  & More

79 Styles  Socks are an integral part of the environment inside the boot that provide additional cushioning, insulation and moisture wicking to keep feet dry.

19 Styles  Footbeds provide underfoot comfort and stability for workers on their feet.

14 Styles  Red Wing has the right glove for the job. Customers can choose from genuine leather or durable synthetic leather options to find the right glove for their needs.

180+ Styles  Red Wing offers over 180 purpose-built accessories that provide everything you need to gear up for your jobsite.

2014 Accessories Catalog
For the full product listings and descriptions of our Red Wing care products and accessories, ask your sales representative for the 2014 Red Wing Accessories Catalog.

To view online visit: rwsc.co/ac >

1.888.873.5546  redwingsafety.com
RED WING SHOES, Irish Setter Work, WORX Soft Toe Styles
We carry over 150 STYLES in our soft toe footwear lines.

Red Wing provides a large selection of soft toe styles.
Red Wing, Irish Setter Work and WORX brands all carry soft toe lines in addition to our safety toe footwear. These styles include the same purpose-built features as our safety toe footwear, without the protective toe.

See them all online!
Still looking for more styles? You can view all of our soft toe styles online by going to redwingsafety.com and filtering the product. You will find the soft toe option under the features drop down menu. This will display all the soft toe styles Red Wing carries: Red Wing, Irish Setter Work and WORX.

Footwear Size Comparison Chart (For Most Common International Systems)

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Please note that there is no real standard for converting shoes. Your best option is to have your foot measured professionally at a local shoe store and get the Men’s and Women’s sizes directly from the measurement device.

RED WING SHOES Technology Reference

Red Wing “Force” technologies ensure comfort and protection for today’s modern craftsmen on the job.

ForceShield™: This technology provides amazing impact absorption for reliable foot protection. Made of a thin, breathable material, it forms a flexible but protective barrier against impact hazards. Under normal conditions, it retains its soft, flexible nature. When impacted quickly at high stress rates, it actually “freezes” - like water turning to ice - to absorb and dissipate up to 90% of the energy. From metatarsal protection that shields feet from falling objects without the stiffness and bulk of traditional metguards, to ankle protection against painful side impacts, this revolutionary technology changes the nature of foot protection.

ForceGuard™: This technology is a protective covering that provides long-wearing abrasion, oil and chemical resistance on critical areas of the boot.

FlexForce™: This technology combines increased flexibility in the forefoot with a stable platform in the heel. A superior dual-construction process incorporates a welted heel for extra stability, with flexible cement construction in the forefoot for added cushion and a comfortable fit. Elements from our exclusive DynaForce® insole are built in to reduce underfoot pressure.

DynaForce®: A built-in insole system that absorbs pressure and provides overall support, stability and comfort. This innovative technology dramatically reduces underfoot pressure, and blocks painful pressure points by redistributing them evenly across the foot while minimizing shock.

ComfortForce™: This removable footbed features unique Venturi air perforations to help keep feet cool and dry all day. The special weave pattern helps channel the energy caused by walking, and the arch is curved to add extra comfort.
Red Wing proprietary technologies provide premium performance for the life of the product

**RW Waterproofing System:** This system uses a 3-layer approach to keep feet dry.
1. Linings help move moisture away from the foot to keep it dry.
2. Foam provides cushioning and a comfortable fit.
3. A waterproof bootie is a barrier to keep water out.

RW RedBed™: Advanced comfort via 4-layer construction of a moisture managing fabric cover, impact absorbing urethane foam, heel and motion wrap-around stabilizer and heel strike gel elastomer cushion pad. Also features perforated ventilation, instep supporting columns, longitudinal arch support and engineered heel wall geometry for upper heel strike control.

RW Leather: Starting with hides from U.S. raised cattle with minimal surface imperfections, we control every step of the process, using time-honored techniques to craft leather with natural beauty and unmatched durability.

**Blood-Borne Pathogen Protection:** Footwear that carries the blood-borne pathogen logo incorporates a waterproof membrane that is highly breathable. In addition, the membrane has been shown to provide resistance to penetration of blood-borne pathogens per ASTM F1671. However, no product offers total protection. In spite of the high quality standards to which this footwear and the membrane are produced, the barrier properties can be compromised by many factors, including wear, tears, delamination, sewing or imperfect seams. Under no circumstances will Red Wing Shoe Company, Inc., or the manufacturer of the membrane, be responsible for damages arising from the use of this product.

**Heat-Resistant Outsole (HRO):** Soles that have been designed and tested to perform on high heat surfaces. Soles identified as HRO are heat resistant to melting at a minimum of 475° Fahrenheit.

**CuShin:** Comfort tongue technology was designed to minimize pressure some workers feel on their shin or ankle from the top of the boot tongue.

**Soles identified as HRO are heat resistant to melting at a minimum of 475° Fahrenheit.**

**UltraDry™ Waterproofing System:**
Our UltraDry™ combination combines a moisture management lining with waterproof components for dry, long-lasting comfort and performance.

**StableFlex:** This technology combines increased flexibility in the forefoot with a stable platform in the heel. Our superior dual-construction process incorporates a welded heel for extra stability, with cement construction in the forefoot for added flexibility and a comfortable fit.

**RPM™ Technology:** A breakthrough composite material that significantly reduces the weight of the boot, providing extreme comfort and added endurance. Engineered to provide the durability and strength of traditional materials without the extra weight.

**ExoFlex™ Technology:** Patented pending, ExoFlex™ technology allows the boot to expand to accommodate the back of your foot. And then once you’re in, it contracts for a lock-tight, high-performance fit that provides toe spring and agility in every stride.

**ThermalBoost™:** This construction incorporates underfoot insulation that serves as a barrier to heat loss between the foot and frozen ground.

**Armaltec:** This technology is a protective covering that is incredibly tough and abrasion resistant. Placement of Armaltec in high wear areas helps preserve and lengthen the life of a boot.

**Trot Brook Leather:** Handcrafted by our S.B. Foot Tanning Company, this leather is crafted exclusively for our Irish Setter brand and is named after the trot brook which flows just outside the back door of the tannery in Red Wing, Minnesota. Using only U.S.-raised steer hides, the master tanners at S.B. Foot use time-proven methods to create the most durable leather, leather that will meet the demands of the toughest trail or job site.

**Red Wing Shoes partners with leading technology companies and well-known brands to develop innovation in work footwear.**

**WORX technologies provide premium performance for the life of the product.**

**WORX® 6 Month Warranty: See page 136 for details.**

**Goodhue Leather:** Handcrafted, full grain leather manufactured by our S.B. Foot Tanning Company, Red Wing, Minnesota. Goodhue Leather is crafted using time-proven techniques, to yield the right color, consistency and durability.

1. Linings help move moisture away from the foot to keep it dry.

2. Foam provides cushioning and a comfortable fit.

3. A waterproof bootie is a barrier to keep water out. Tricot, a protective material, is applied to the outside of the bootie to ensure a complete waterproof system.

**KING TOE™:** Larger, non-metallic safety toe box provides 44% more toe room and comfort than our standard steel toe work boots.

**CuShin:** Comfort tongue technology was designed to minimize pressure some workers feel on their shin or ankle from the top of the boot tongue.

**Soles identified as HRO are heat resistant to melting at a minimum of 475° Fahrenheit.**

**UltraDry™ Waterproofing System:**
Our UltraDry™ combination combines a moisture management lining with waterproof components for dry, long-lasting comfort and performance.

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WORK ENVIRONMENT HAZARDS

Every work environment exposes workers to different types of hazards. Each employer is required to perform a workplace assessment to determine the presence of work hazards and the need for personal protective equipment (PPE). In the case of foot injuries, common potential hazards include falling or rolling objects, electrical shock or piercing of footwear soles with sharp objects. There are countless situations and hazards that occur in the workplace everyday that can cause serious foot injury. The best protection from the work hazards that you can and cannot anticipate is quality PPE. For footwear, Red Wing Shoe Company is committed to providing quality, safety footwear for many types of workers and their working environments.

The footwear protection guidelines in this catalog were gathered to provide a general overview and quick comparison of global footwear safety standards. This information is not a definitive standard and we encourage you to refer to the official safety standard for clarification.

PROTECTION STANDARDS

Red Wing safety shoes and boots adhere to the most rigorous industry safety standards, regardless of how extreme the conditions. Workers the world over have come to depend on Red Wing boots as the standard in safety footwear performance. Two major governing bodies regulate safety standards in North America: ASTM and CSA.

ASTM International: ASTM plays a leadership role in setting safety standards for footwear and other products.

ASTM F2413-11: Standard Specification for Performance Requirements for Protective Safety Toe Cap Footwear. Applies to the following hazards: I, C, Mt, Cd, EH, SD, PR. U/75 C/75: This rating is for impact and compression resistance. It determines a shoe’s capacity to protect the toe area against falling or rolling objects. “U/75 and C/75” refer to the impact and compression energy in foot pounds for which the boot is rated. Class 75 is the highest level and is recommended for most applications.

Canadian Standards Association (CSA): CSA is a not-for-profit, membership-based association that develops Canadian standards to enhance public safety and health. The standard for foot protection is listed as CSA approved. CSA Grade 1 & ESR Rated: Refers to the Canadian Standards Association’s (CSA) approval (CAN/CSA-Z195-09) for protective footwear.

ASTM F2892-11: Refers to the ASTM Standard Specification for Performance Requirements for Soft Toe Protective Footwear (Non-Safety/Non-Protective Toe). ASTM developed non-safety toe cap (soft toe) requirements to allow manufacturers to demonstrate the performance level of non-safety toe footwear. This specification covers minimum requirements for the performance of footwear to provide protection against a variety of workplace hazards other than the toe area that can potentially result in injury, for example, electrical hazard and static dissipative.

Conductive Footwear: Designed to dissipate static electricity from the body, through the shoes into grounded floors. Minimizes static electricity, which reduces the possibility of ignition of volatile chemicals or explosives. WARNING: Conductive footwear is not to be worn near open electrical circuits or highly charged objects of any kind requiring electrical hazard (non-conductive) footwear. Red Wing does not currently manufacture or market conductive footwear.

TOE PROTECTION

Heavy falling or dropped objects and vehicles in motion are work hazards your customers face every day. In many cases, employers require protective footwear; in other cases, it just makes good sense. Red Wing has three types of toe caps to choose from. All of Red Wing’s safety toe footwear meets ASTM F2413-11, U/75C/75 standards for impact and compression.

Steel Toe: Made of one of the most durable and dependable materials on earth, steel toe caps provide ultimate protection for the most hazardous environments.

Aluminum Toe: Made from aluminum material, these caps are 31% lighter than steel while still meeting the same safety standards.

Non-metallic Toe: Made from varying combinations of nylon, plastic, and fiberglass, this toe cap provides the protection of a steel toe cap without the inconvenience of tripping metal detectors.

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OTHER PROTECTION CHARACTERISTICS

Red Wing designs and builds boots with protection for various applications, including Electrical Hazard, Static-Dissipative, Puncture Resistant, and Metatarsal Guard. All Red Wing safety footwear for use in North America meets ASTM F2413-11 standards.

**EH**

**Electrical Hazard**

Protective sole and heel. The sole construction of this footwear is designed to reduce hazards due to contact of the outsole with electrically energized parts, to provide a secondary source of protection. EH designates footwear that is to withstand 18,000 volts (rms) at 60Hz for one minute with no current flow or leakage in excess of 1.0 milliamperes (mA) under dry conditions.

**TESTING:** To test electric shock resistant properties, the footwear is placed on a metal mesh platform acting as a large electrode. The footwear is filled with small metal spheres and a second electrode is placed within the spheres. A specified high voltage is applied to the footwear through the metal platform for a given length of time. Resistance is determined by the current flow (or leakage) through the footwear.

**STATIC-DISSIPATIVE**

Static-Dissipative standards for the reduction of the accumulation of excess static electricity by conducting the charge from the body to the ground, while maintaining electrical resistance from 10^8 ohms (1 megohm) to 10^9 ohms (100 megohms).

**TESTING:** Test methods for Static Dissipation vary by standard, using either human subjects or metal spheres inside footwear that are placed on either a wet or dry base electrode plate. A specified voltage is applied for a prescribed time and the electrical resistance is measured. Test conditions also vary in specified atmospheric conditions.

**PUNCTURE RESISTANT**

Puncture Resistant standards for reducing the possibility of puncture wounds to the sole of the foot by penetrating objects. Footwear contains a puncture-resistant protective device, such as the midsole, that must be an integral part of the shoe to meet ASTM F2413-11. Must withstand a minimum force of not less than 720 pounds-force.

**TESTING:** Puncture resistant devices are tested using a sharp steel pin forced into the device at a given speed. The force required to puncture through the device is measured. The devices are also tested for flexibility and corrosion resistance.

**METATARSAL GUARD**

Metatarsal Guard standards for protection of the upper foot and toe area. Developed to reduce or prevent injury to the wearer’s metatarsal area (instep) and toes from “drop” hazards.

**TESTING:** For testing, a wax form is fit into the footwear and a weight is dropped onto the protected metatarsal area of the footwear, similar to the impact test. The height of the wax form after impact is then determined.

For your convenience, we have included a reference to these websites to provide further information about the footwear standards we use for approving our footwear as well as other sites that include information about safety.

**ASTM:** www.astm.org
Canadian Standards Association (CSA):
www.csa-america.org

**DISCLAIMER:** Red Wing Shoe Company, Inc. and their agents expressly state that these descriptions do not represent the actual formal standard – it only provides a quick-comparison and general descriptions of testing methods and requirements. Refer to the actual published standards for specific requirements.

This general standards reference guide does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of these standards to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

The standards are subject to revision at any time by the responsible technical committee(s). ASTM standards must be reviewed every five years and if not revised, either re-approved or withdrawn.

**DISCLAIMER:** While all Red Wings protect your feet in one way or another, accidents can still happen and injuries can still occur. In an effort to prevent or minimize injury in the event of an accident, we offer footwear features above for added protection for your feet from the dangers of the job.

For your convenience, we have included a reference to these websites to provide further information about the footwear standards we use for approving our footwear as well as other sites that include information about safety.

**ASTM:** www.astm.org
International Organization for Standardization (ISO):
www.iso.org
Occupational Safety and Health Administration (OSHA):
www.osha.gov

**ICON REFERENCE**

All safety toes meet ASTM F2413-11, LT5 C/75 standards for impact and compression.

**STEEL TOE**
Tempered steel toe caps.

**ALUMINUM TOE**
Durable, aluminum toe caps are 31% lighter than steel.

**NON-METALLIC TOE**
Non-metallic toe caps designed for metal sensitive areas.

All protection methods meet ASTM F2413-11 standards.

**STATIC-DISSIPATIVE**

Extra protection from accidental contact with electrically energized objects.

**PUNCTURE RESISTANT**

Non-metallic or steel midsole reduces foot injuries due to sole puncture.

**METATARSAL GUARD**

Equipped with a guard that protects the metatarsal area and toes from falling objects.

**STATIC-DISSIPATIVE**

Helps control the amount of electrical discharge from the body, ideal for sensitive electronic environments.

**WATERPROOF**

Boot construction that keeps feet dry in wet conditions.

**INSULATED**

Layers of insulating components provide warmth.

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Red Wing, Irish Setter Work and WORX Warranties

Red Wing Warranties

LIMITED WARRANTY RELATING TO RED WING BRANDED FOOTWEAR

Footwear products bearing the “Red Wing” or “Red Wing Shoes” label are warranted against defects in workmanship and materials. If within 6 months of purchase, a defect occurs in a Red Wing branded footwear product as the result of normal use, Red Wing will repair the defect or exchange the product. If a product defect occurs as the result of normal use within 6 to 12 months after purchase, Red Wing will repair the defect or issue a credit for 50% of the purchase price. If a product defect occurs as the result of normal use 12 months or more after purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of a Red Wing branded footwear product. The amount of the credit will be determined in the dealer’s sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit. This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the Red Wing Shoe dealer from which the footwear was purchased.

Irish Setter Work Warranties

LIMITED WARRANTY RELATING TO IRISH SETTER FOOTWEAR

This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the Irish Setter dealer from which the footwear was purchased. Irish Setter Work branded footwear products are warranted against defects in workmanship and materials. If within six months of purchase, an Irish Setter Work branded footwear product defect occurs as the result of normal use, Red Wing Shoe Company, Inc. (“Red Wing”) will repair the defect or exchange the product. If a product defect occurs as the result of normal use six months or more after purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of Irish Setter Work branded footwear. The amount of the credit will be determined in the dealer’s sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit. Irish Setter Work rubber footwear products are warranted against defects in workmanship and materials. If within sixty days of purchase, an Irish Setter Work rubber footwear product defect occurs as the result of normal use, Red Wing Shoe Company, Inc. (“Red Wing”) will repair the defect or exchange the product. If a product defect occurs as the result of normal use within 6 to 12 months after purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of Irish Setter Work rubber footwear. The amount of the credit will be determined in the dealer’s sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit.

WORX Warranties

LIMITED WARRANTY RELATING TO WORX FOOTWEAR

WORX footwear products are warranted against defects in workmanship and materials. If within 6 months of purchase, a WORX footwear product defect occurs as the result of normal use, WORX will repair the defect or exchange the product. If a product defect occurs as the result of normal use 6 months or more after purchase, WORX may, at its option, issue a fair and reasonable credit that can be applied to the purchase of WORX footwear. The amount of the credit will be determined in the dealer’s sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit.

DISCLAIMER: The above warranty is in lieu of any other warranty, expressed or implied. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning Red Wing branded footwear products, except as stated herein. Red Wing shall not be liable for any consequential or incidental damages.

6-MONTH WATERPROOF WARRANTY

Waterproof WORX products are warranted not to leak for six months from the date of purchase provided that the product is properly maintained. If within six months this product leaks as the result of normal use, WORX will repair the defect or exchange the product. Product failures caused by excessive or abusive wear conditions (cut, punctured or severely scraped) do not qualify for exchange or purchase credit. This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the WORX dealer from which the footwear was purchased.

DISCLAIMER: The above warranty is in lieu of any other waterproof warranty. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning WORX products, except as stated herein. Red Wing shall not be liable for any consequential or incidental damages.

This limited product warranty gives you specific legal rights and may also provide other rights that vary from state to state. Any implied warranties shall be effective for a period not exceeding 6 months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitation may not apply to you.

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